Tools Required 16mm 13mm Socket 16mm Wrench Ratchet Torque Wrench Front Front

Before Installation:

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us. Professional installation would be highly recommended.

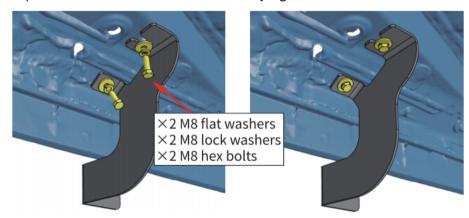
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Step 1:

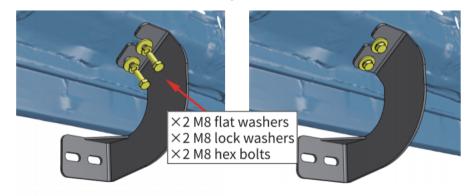
- 1. Locate (4) mounting positions each side.
- 2. Remove factory plugs or hex bolts from mounting positions.
- 3. Clean the sealant and dirt around mounting positions.

Step 2:

- 1. Attach bracket to the rocker panel and secure with (2) M8 hex bolts, (2) M8 flat washers, (2) M8 lock washers.
- 2. Repeat to install all brackets. Do not fully tighten.



Front Passenger Side Bracket



Center/Rear Passenger Side Bracket

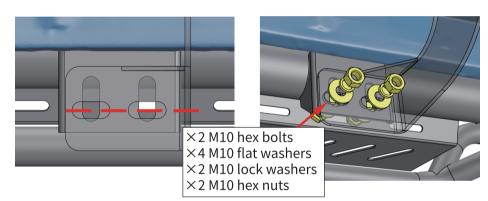


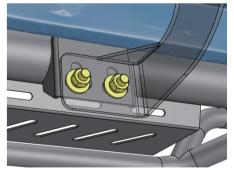
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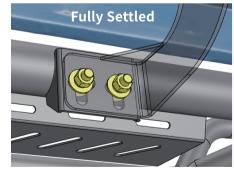
Step 3:

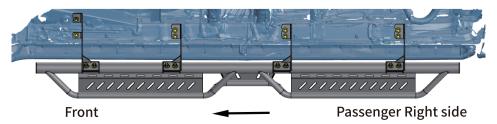
- 1. With assistance, lift and attach the step bar to brackets. Align bottom edges of the step bar mounting holes with the bracket mounting holes.
- 2. Secure the step bar on brackets using (8) M10 hex bolts, (16) M10 flat washers, (8) M10 lock washers, (8) M10 hex nuts.

Note: Insert the M10 bolts from the step bar side. Tighten the M10 hardware after the step bar is fully settled.







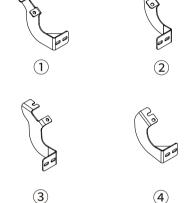


Step 4:

- 1. Tighten M8 hex bolts with 15 ft. lbs. torque.
- 2. Tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
- 3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

	Qty.	Description
1	$\times 1$	Front Driver Side Bracket
2	×3	Center/Rear Driver Side Bracket
3	$\times 1$	Front Passenger Side Bracket
4	×3	Center/Rear Paasenger Side Bracket
(5)	×16	M10×30 Hexagon Bolt
6	×16	M8×25 Hexagon Bolt
7	×32	M10×25 Flat Washer
8	×16	M8×24 Flat Washer
9	×16	M10 Lock Washer
10	×16	M8 Lock Washer
11)	×16	M10 Hexagon Nut











(5)













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11)