

Tools Required

13mm, 16mm Socket
16mm Wrench
Ratchet
Torque Wrench

Before You Begin

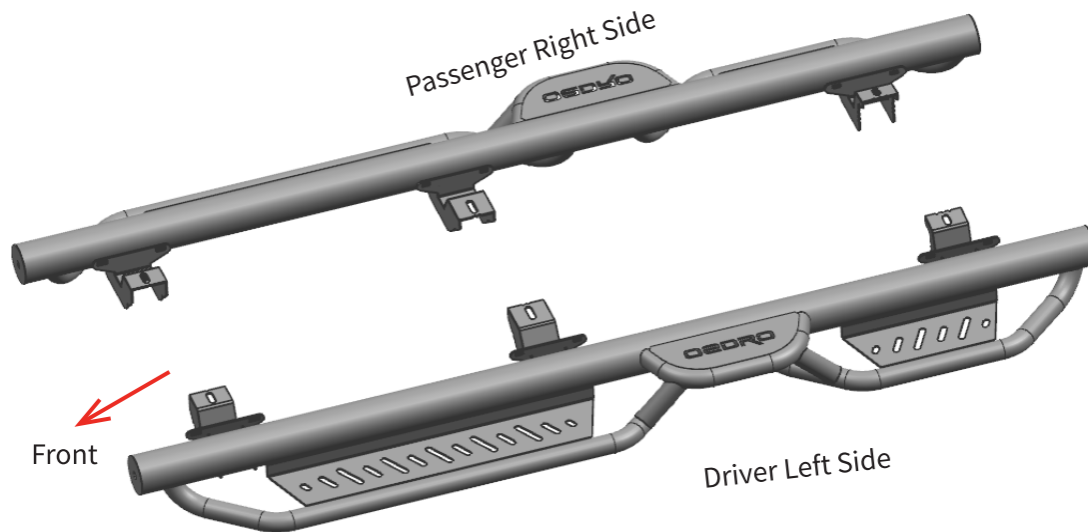
Read instructions thoroughly before installation.

Installation sequence: Mount brackets, position step bars, then tighten all

Prep Work: Clear any paint or debris from the factory studs.

Use proper tools to ensure a correct fit and save time.

Damaged or missing parts? Please take a photo and contact us for support.
Professional installation would be highly recommended.



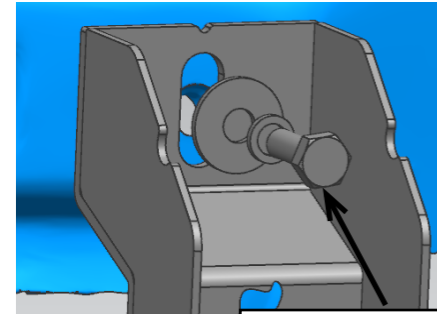
STEP 1:

1. Remove factory rock rails if equipped. 3 mounting positions each side.
2. Remove (6) M6 hex nuts on rocker panel and (3) M8 hex bolts on body frame.

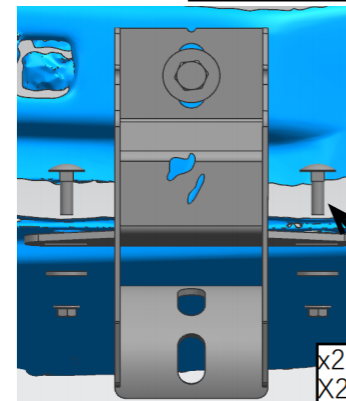
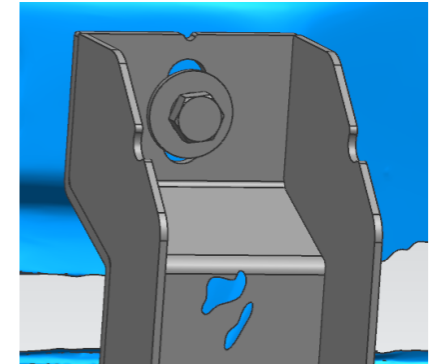
STEP 2:

1. Secure the bracket to body panel with (1) M8 hex bolt, (1) M8 lock washer, (1) M8 flat washer.
2. Take the proper bracket to the mounting position, secure the bracket onto pinch weld with (2) M6 carriage bolts, (2) M6 flat washers, (2) M6 hex nuts.

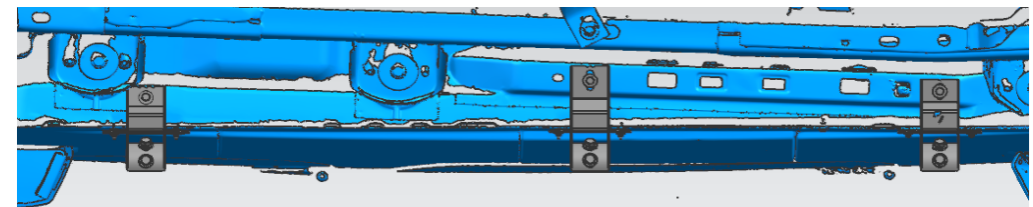
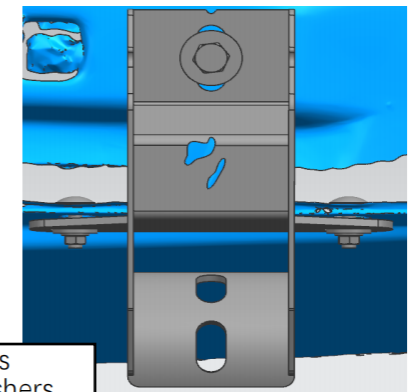
Note: Repeat to install all brackets. Do not fully tighten.



x1 M8 flat washer
x1 M8 lock washer
x1 M8 hex bolt



x2 M6 hex nuts
x2 M6 flat washers
x2 M6 carriage bolts

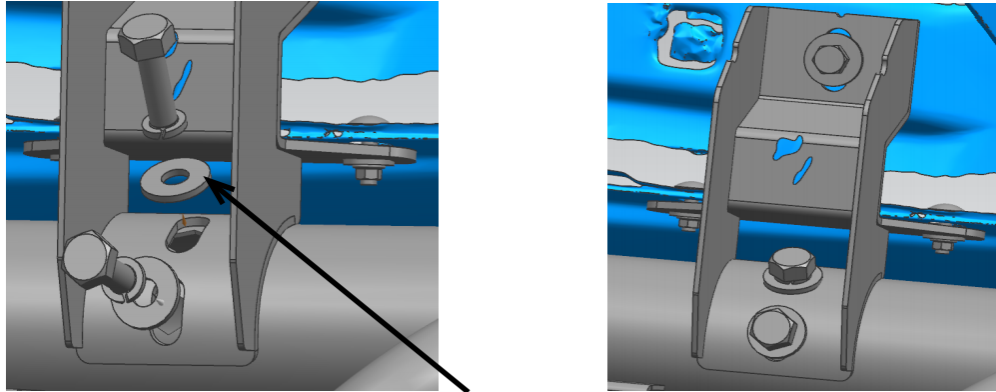


Driver Side

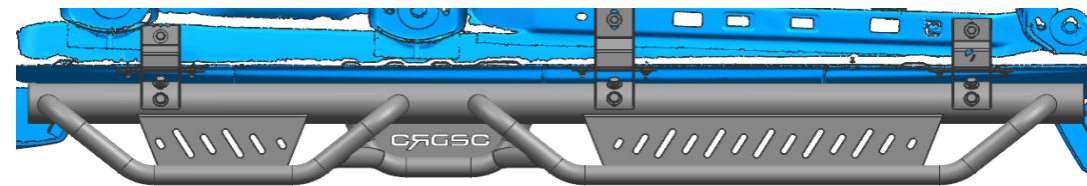
Front

STEP 3:

1. With assistance, install the pedal bracket onto the swing armpanel. Secure the pedal bracket to the bracket using (6) M10 hexbolts, (6) M10 flat washers, and (6) M10 lock washers.
2. Repeat the above steps to install the pedal on the other side.



X2 M10 flat washers
X2 M10 hex bolts
X2 M10 lock washers



Front



Driver Side

STEP 4:

1. Tighten M6 hex nuts on pinch weld with 7 ft-lbs. torque.
2. Tighten M8 hex bolts on body panel with 15 ft-lbs. torque.
3. Adjust the step bar to level and tighten M10 hex bolts with 30 ft-lbs. torque.
4. After the step bar installed. periodic check to ensure all mounting hardware remains secure and tight.

Part List

	Qty.	Description
①	x2	Front bracket
②	x2	middle bracket
③	x2	Rear bracket
④	x12	M10 Spring washer
⑤	x6	M8 Spring washer
⑥	x12	M6 Hexagon flange face nut
⑦	x12	M10x30 Hex agon head bolt
⑧	x6	M8x25 Hexagon head bolt
⑨	x12	M6X20 Square-head screw
⑩	x12	M10 Flat Washer
⑪	x6	M8 Flat Washer
⑫	x12	M6 Flat Washer

