

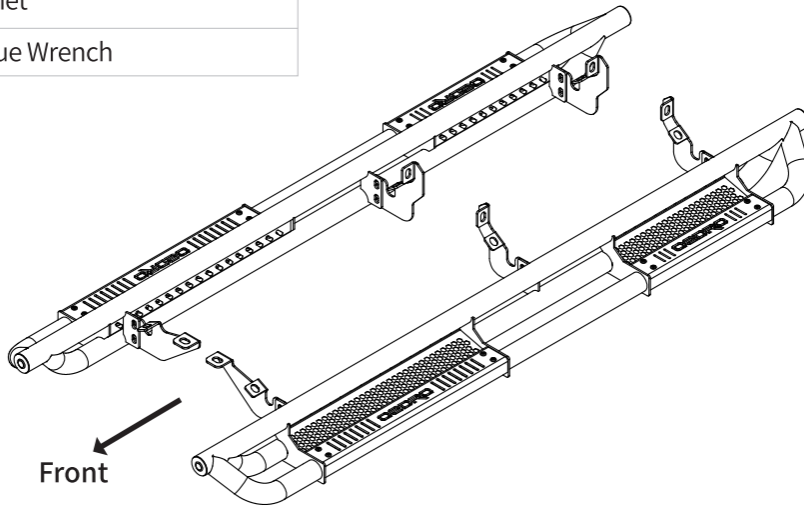
Tools Required

13mm, 16mm Socket

16mm Wrench

Ratchet

Torque Wrench



Before Installation:

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

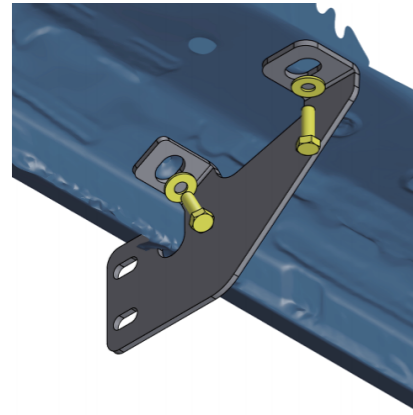
Periodic check to ensure all mounting hardware remains secure and tight.

Step 1:

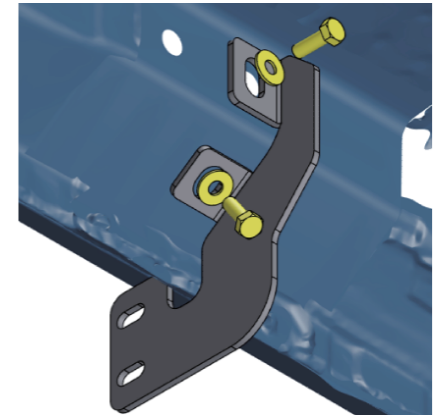
1. Remove the factory rock rail or any other adapter brackets from the inner rocker panel.
2. Locate (3) mounting positions each side.
3. Clean the sealant and dirt around mounting positions.

Step 2:

1. Attach bracket to the rocker panel and secure with (2) M10×25 flange bolts, (2) M10 flat washers.
2. Repeat to install all brackets. Do not fully tighten.



Front Passenger Side Bracket



Center Passenger Side Bracket



Front

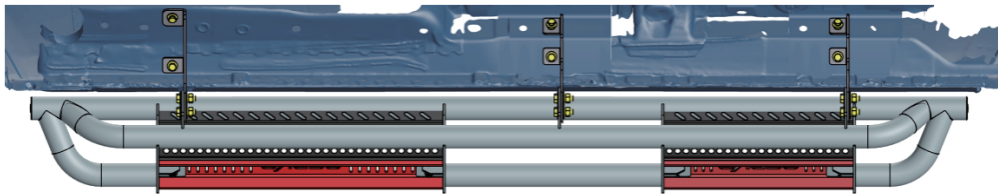
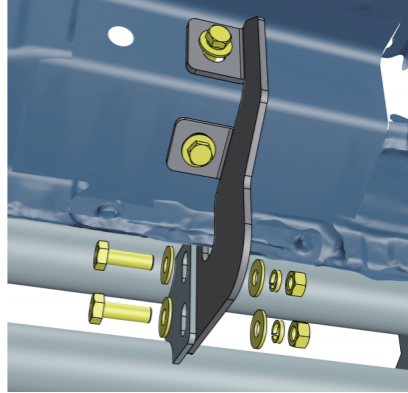


Passenger Right Side



Step 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (6) M10×30 hex bolts, (12) M10 flat washers, (6) M10 lock washers, (6) M10 hex nuts.
2. Repeat to install the other side step bar.



Front



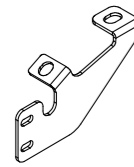
Passenger Right Side

Step 4:

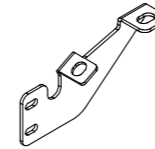
1. Tighten M10 hex bolts on vehicle with 31 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

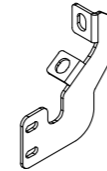
	Qty.	Description
①	×1	Front Driver Side Bracket
②	×1	Passenger Side Front Bracket
③	×2	Center/Rear Driver Side Bracket
④	×2	Center/Rear Passenger Side Bracket
⑤	×12	M10×25 Hexagon Flange Bolt
⑥	×12	M10×30 Hexagon Bolt
⑦	×36	M10×25 Flat Washer
⑧	×12	M10 Lock Washer
⑨	×12	M10 Hexagon Nut



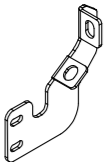
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②



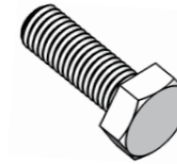
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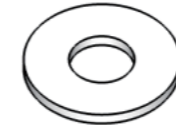
④



⑤



⑥



⑦



⑧



⑨