

Tools Required

13mm, 16mm Socket

16mm Wrench

Ratchet

Torque Wrench

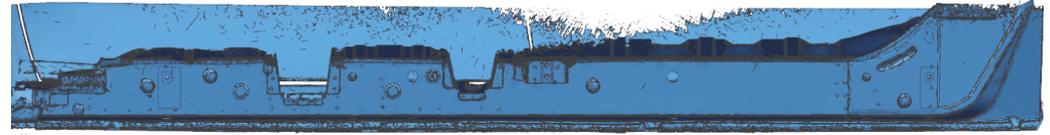


Notes

Read this instruction carefully before starting installation.
Proper tools will improve the quality of installation and reduce the time required.
If missing parts or any damage found, please take a picture and contact us.

Step 1:

1. Locate (4) mounting positions each side.
2. Remove factory plugs from mounting positions.
3. Clean the sealant and dirt around mounting positions.



Front

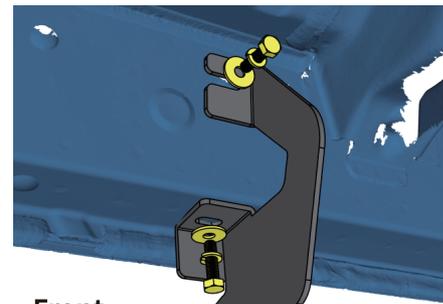
Center

Center

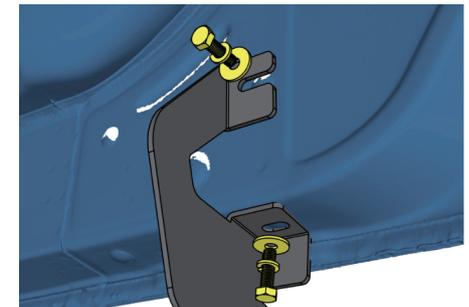
Rear

Step 2:

1. Attach bracket to the rocker panel and secure with (2) M8 hex bolts, (2) M8 flat washers, (2) M8 lock washers.
2. Repeat to install all brackets. Do not fully tighten.



Front



Front



Front/Center Passenger Side Bracket

Rear Passenger Side Bracket



Front



Passenger Right Side

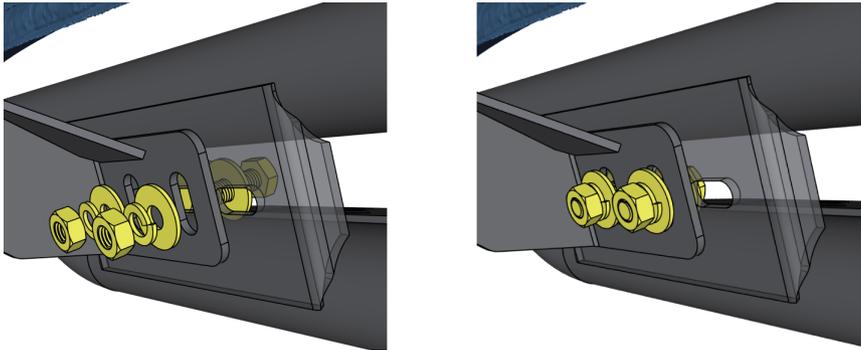


Note:

The rear bracket is in the opposite direction to the front and center brackets.

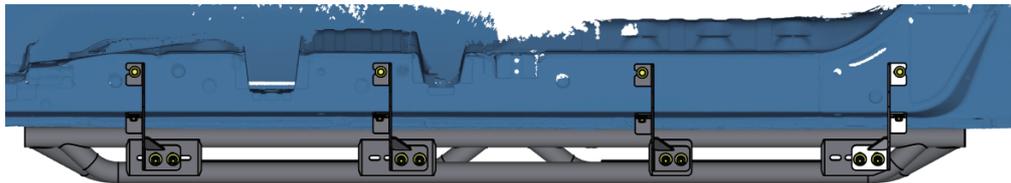
Step 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (8) M10 hex bolts, (16) M10 flat washers, (8) M10 lock washers, (8) M10 hex nuts.
2. Repeat to install the other side step bar.



Step 4:

1. Tighten M8 hex bolts on vehicle with 15 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

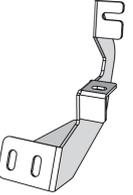
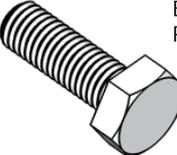
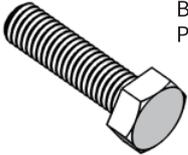
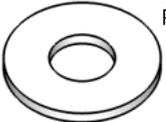
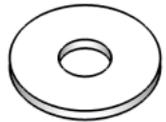
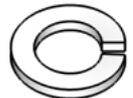


Front



Passenger Right Side

Part List:

	×4		×4
Front & Center Driver Side Rear Passenger Side Bracket		Front & Center Passenger Side Rear Driver Side Bracket	
	Black-Zinc Plated		Black-Zinc Plated
M10×30 Hexagon Bolt	×16	M8×30 Hexagon Bolt	×16
	Black-Zinc Plated		Color-Zinc Plated
M10×25 Flat Washer	×32	M8×24 Flat Washer	×16
	Black-Zinc Plated		Black-Zinc Plated
M10 Lock Washer	×16	M8 Lock Washer	×16
	Black-Zinc Plated		
M10 Hexagon Nut	×16		