

Tools Required

10mm, 13mm Socket
10mm Wrench
Ratchet
Torque Wrench

Before Installation:

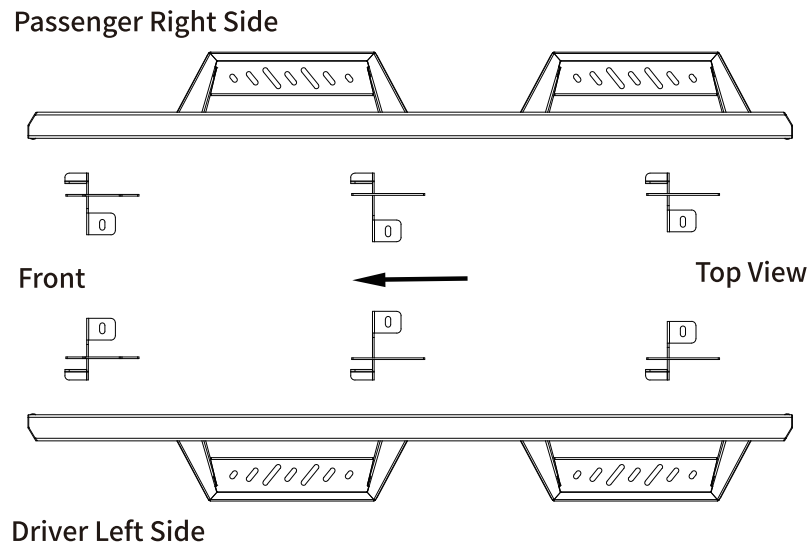
Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

Periodic check to ensure all mounting hardware remains secure and tight.

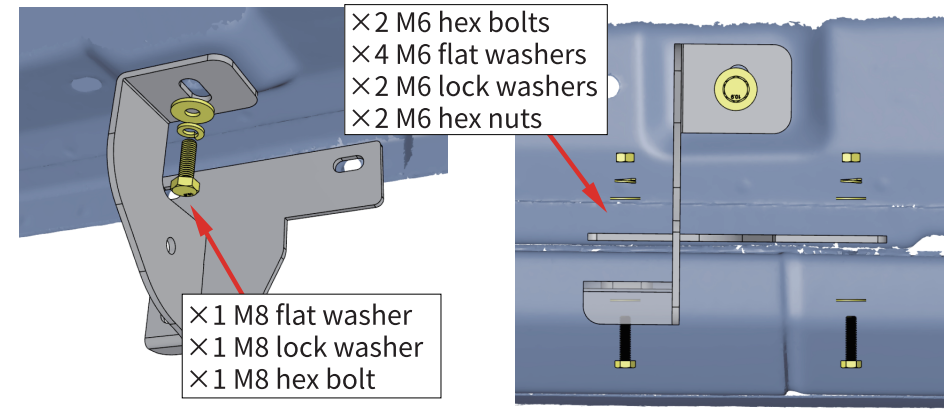


Step 1:

1. Remove factory rock rails if equipped. Three mounting positions each side.
2. Remove (6) M6 hex nuts on rocker panel and (3) M8 hex bolts on body frame.

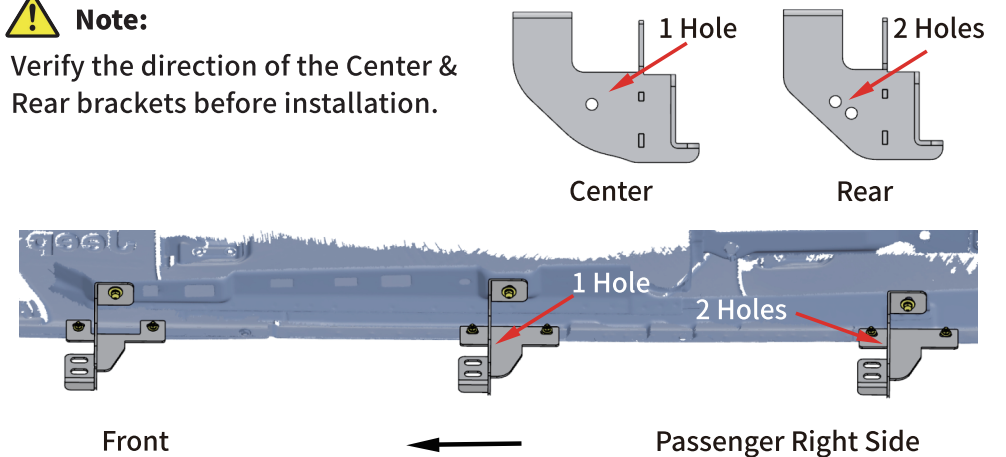
Step 2:

1. Attach bracket to the inner rocker panel. Align the holes on bracket with mounting holes on rocker panel and cab floor panel.
2. Secure the bracket onto cab floor panel with (1) M8 hex bolt, (1) M8 lock washer, (1) M8 flat washer.
3. Secure the bracket onto inner pinch weld with (2) M6 hex bolts, (2) M6 flat washers, (2) M6 lock washers, (2) M6 hex nuts.
4. Repeat to install all brackets. **DO NOT fully tighten.**



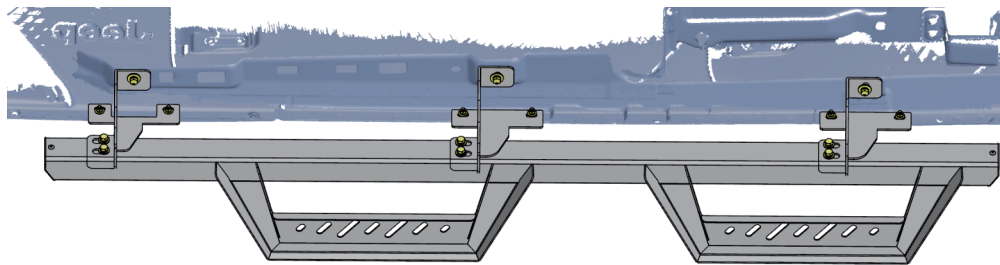
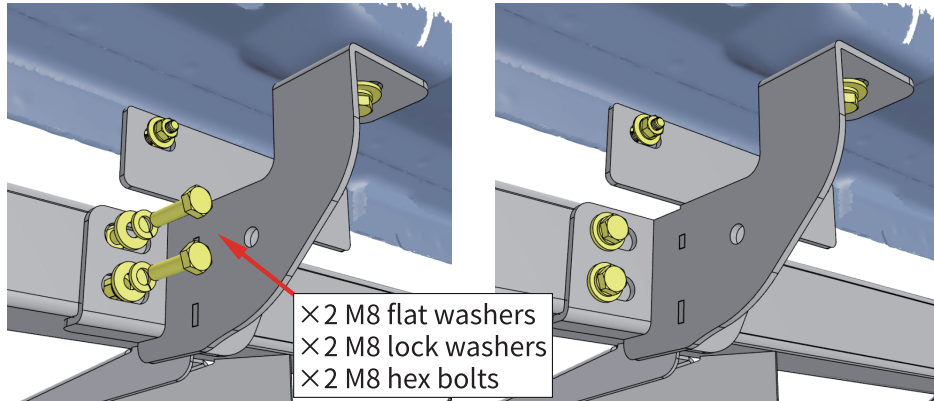
Note:

Verify the direction of the Center & Rear brackets before installation.



Step 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (6) M8 hex bolts, (6) M8 flat washers, (6) M8 lock washers.
2. Repeat to install the other side step bar.



Front

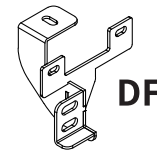
Passenger Right Side

Step 4:

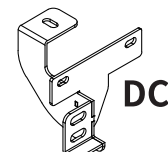
1. Tighten M8 hex bolts on vehicle with 15 ft. lbs. torque.
2. Tighten M6 hex bolts and nuts on vehicle with 7 ft. lbs. torque.
3. Adjust the step bar to level and tighten M8 hex bolts with 15 ft. lbs. torque.
4. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

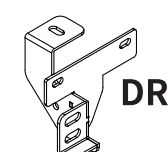
	Qty.	Description	⑦	×18	M8×25 Hexagon Bolt
①	×1	Front Driver Side Bracket (DF)	⑧	×12	M6×25 Hexagon Bolt
②	×1	Center Driver Side Bracket (DC)	⑨	×18	M8×24 Flat Washer
③	×1	Rear Driver Side Bracket (DR)	⑩	×24	M6×18 Flat Washer
④	×1	Front Passenger Side Bracket (PF)	⑪	×18	M8 Lock Washer
⑤	×1	Center Passenger Side Bracket (PC)	⑫	×12	M6 Lock Washer
⑥	×1	Rear Passenger Side Bracket (PR)	⑬	×12	M6 Hexagon Nut



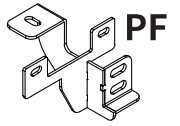
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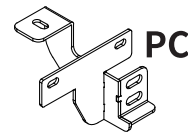
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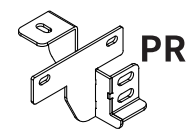
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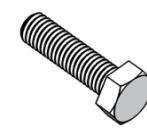
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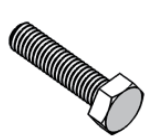
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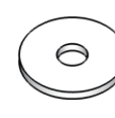
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⑧



⑨



⑩



⑪



⑫



⑬