Before You Begin

Read instructions thoroughly before installation.

Installation Order: Mount brackets, position step bars, then tighten all hardware.

Use proper tools to ensure a correct fit and save time.

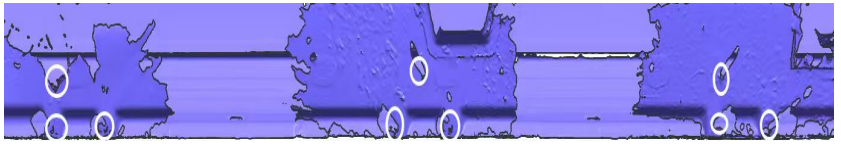
Damaged or missing parts? Please take a photo and contact us for support.

Professional installation would be highly recommended.

Maintenance: Periodically check all hardware to ensure it remains secure and tight.

Step 1:

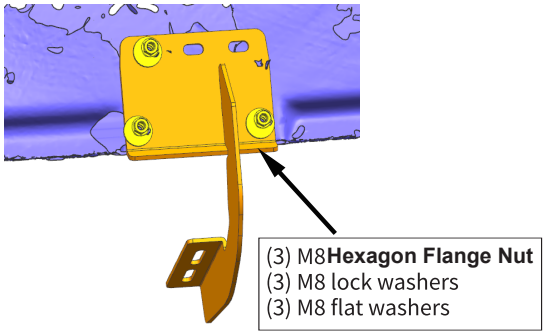
1. Locate (3) mounting positions each side.
2. Remove factory bolts or plugs from inner rocker panel.
3. Clean the sealant and dirt around mounting positions.

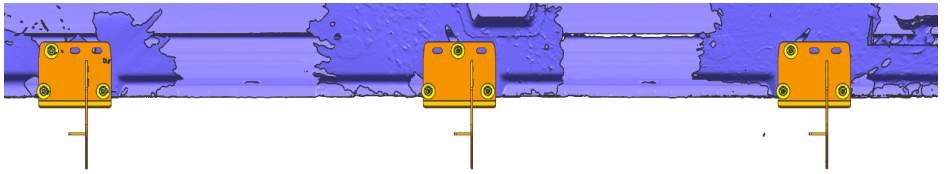


Driver Left Side → Front

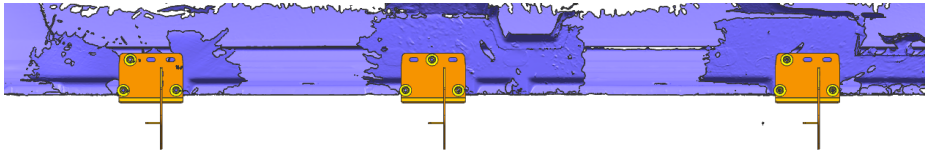
Step 2:

1. Attach bracket to the inner rocker panel, feed the factory studs through the holes on mounting bracket.
2. Secure the mounting bracket with (3) M8 flat washers, (3) M8 lock washers, (3) M8 Hexagon Flange Nut
3. Repeat to install all brackets. Do not fully tighten.





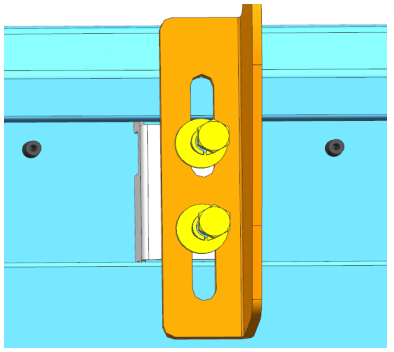
Crew Cab Driver Left Side → Front

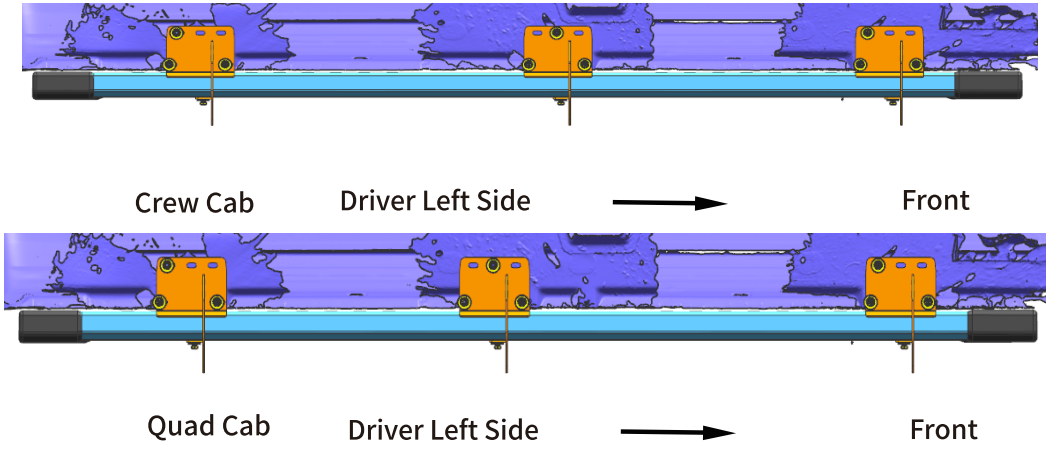


Quad Cab Driver Left Side → Front

Step 3:

1. Remove (6) M8 hex bolts, (6) M8 flat washers, (6) M8 lock washers.
2. Slide mounting tracks to proper positions.
3. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets with , (6) M8 flat washers, (6) M8 lock washers. (6) M8 hex bolts
4. Repeat to install the other side step bar, do not fully tighten.





Step 4:

1. Tighten M8 hex nuts on vehicle with 15 ft-lbs. torque.
2. Adjust the step bar to level and tighten M8 hex bolts with 15 ft-lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

	Qty.	Description
①	×3	Driver Left Side Bracket (D)
②	×3	Passenger Right Side Bracket (P)
③	×18	M8×24 Flat Washer
④	×18	M8 Lock Washer
⑤	×18	M8 Hexagon Flange Nut

