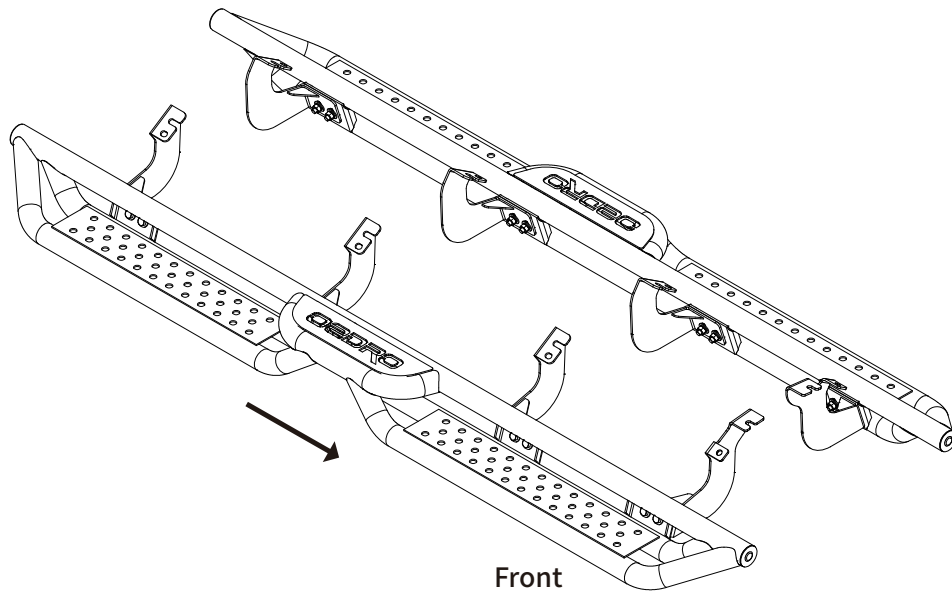


Tools Required

16mm, 13mm, 12mm Socket
16mm Wrench
Ratchet
Torque Wrench



Notes

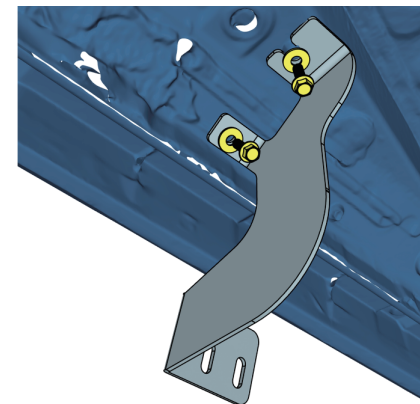
Read this instruction carefully before starting installation.
Proper tools will improve the quality of installation and reduce the time required.
If missing parts or any damage found, please take a picture and contact us.
Professional installation would be highly recommended.

Step 1:

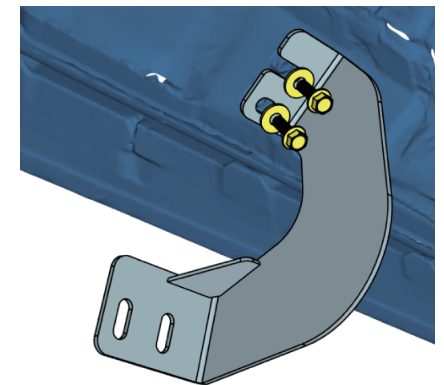
1. Locate (4) mounting positions on each side inner rocker panel.
2. Remove factory plugs or hex bolts from mounting positions.
3. Clean the sealant and dirt around mounting positions.

Step 2:

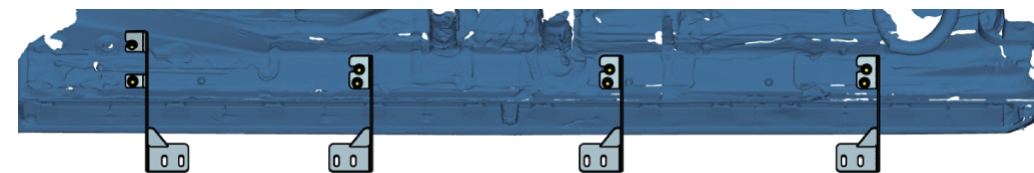
1. Attach bracket to the rocker panel and secure with (2) M8 hex bolts, (2) M8 flat washers.
2. Repeat to install all brackets. Do not fully tighten.



Front Passenger Side Bracket



Center/Rear Passenger Side Bracket

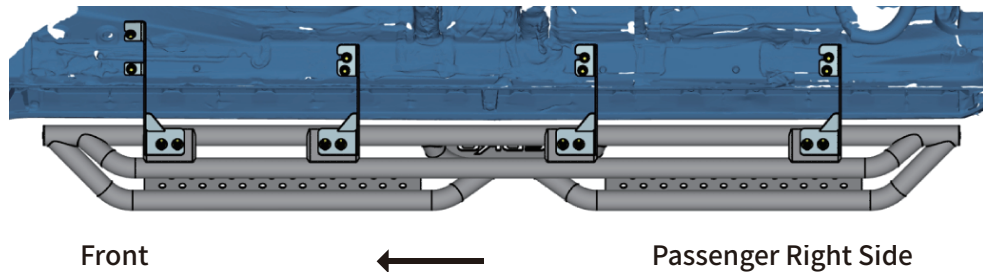
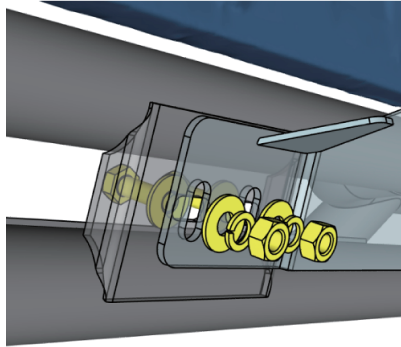


Front

Passenger Right Side

Step 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets with (8) M10 hex bolts (16) M10 flat washers, (8) M10 lock washers, (8) M10 hex nuts.
2. Repeat to install the other side. Do not fully tighten.



Step 4:

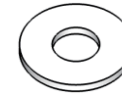
1. Tighten M8 hex bolts on vehicle with 15 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

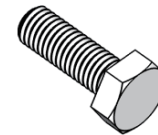
Label	Qty.	Description
①	×16	M8×25 Hexagon Flange Bolt
②	×16	M8×25 Flat Washer
③	×16	M10×30 Hexagon Bolt
④	×16	M10 Hexagon Nut
⑤	×16	M10 Lock Washer
⑥	×32	M10×25 Flat Washer
⑦	×3	Center/Rear Driver Side Bracket
⑧	×1	Front Driver Side Bracket
⑨	×3	Center/Rear Passenger Side Bracket
⑩	×1	Front Passenger Side Bracket



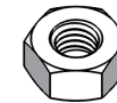
①



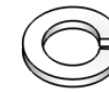
②



③



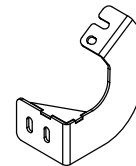
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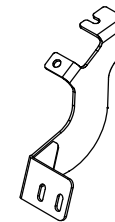
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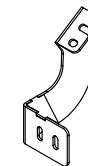
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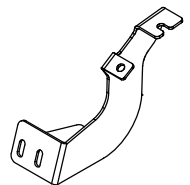
⑦



⑧



⑨



⑩