

## FEATURE

High quality injection molding fender flares

Made from light weight impact resistance Polypropylene, non-cracking, non-warping, 100% UV-resistant.

Factory holes -

some models may require drilling

Injection molded smooth(Not Textured) matt black finish for paintable

Professional installation is always recommended

### Step 1 Before Installation

**A.** Fit: Fit of the flare to vehicle should be confirmed. Some filing, sanding, or cutting may be adopted for proper fit if necessary.

**B.** Painting: (optional) if paint is desired it must be done prior of installing flares on vehicle. Clean outer surface with a good grade degreaser.

**C.** Metal protection: Rust resistance paint of all exposed fasteners and bare metal should be done BEFORE installing flares. Undercoating the inner fender wells should be done AFTER flare attachments have been completed.

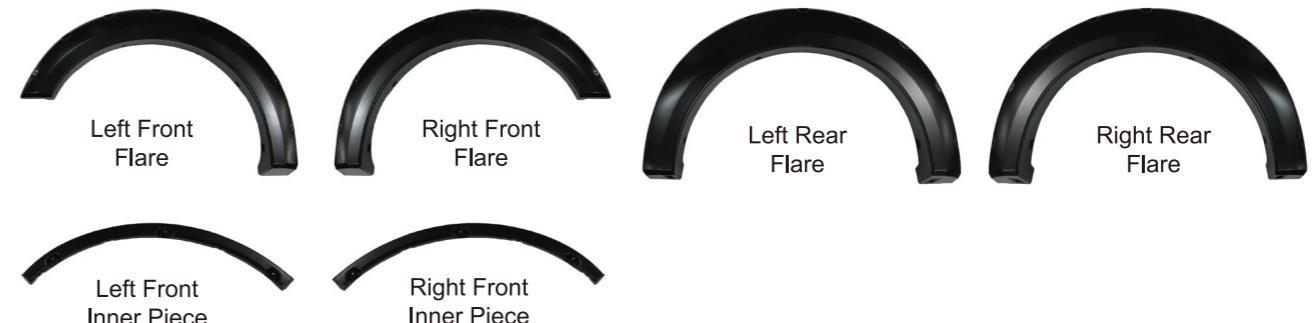
**D.** Flares may interfere with existing decals on vehicle. If you wish. Remove decals prior to installation of flares.

## 2021+ Ford F150 Ford Fender Flares Set of 4

### TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Phillips Screwdriver
- Wrench Set
- Socket Wrench Set
- Grease Pencil
- Masking Tape

## Component List:



**If your flares already have the edge trim and pocket hardware installed, skip to Front Flare Installation Step 4.**

### STEP 2 - EDGE TRIM INSTALLATION

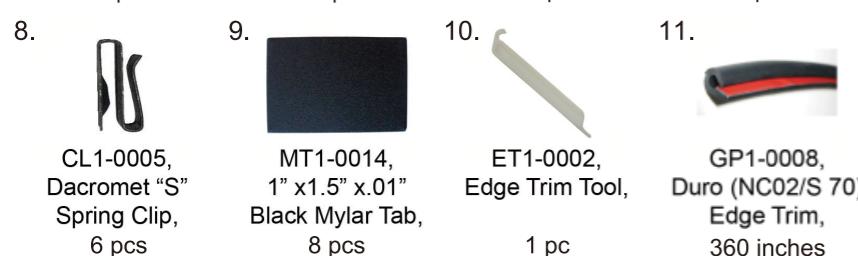
**A.** Peel two to three inches of red vinyl backing away from Edge Trim (GP1-0025) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

**B.** Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



Inner Flare Surface

## Included in Hardware Kit:



### Pocket Hardware Installation (Pocket Style Only):



Put a Washer (WA1-0029) on each Bolt (SW1-0087).



Put each Bolt/Washer combination through a pocket hole in the flare, Bolt head and Washer on the outside.



Place a Nut (NU1-0019) over the end of each Bolt and tighten, using a 1/2" wrench for the Nut and the supplied Torx Bit (SW1-0052) for the Bolt. Repeat for remaining pockets.

## Front Flare Installation Procedures (Passenger's Side):



Remove seven factory screws with a socket wrench. Note (1) location where screw is not to be removed. Save screws for reinstallation.



Hold flare to vehicle and mark one flare hole location with a grease pencil.



Wrap a Foam Tab (MT1-0014) around the wheel well sheet metal, centered over the mark made in Step 5.



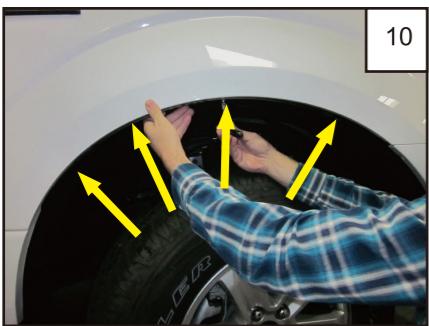
Install a Clip (CL1-0009) over the Tab (MT1-0014) placed in Step 6.



Verify presence of U-clip on inner brackets.



Line up the holes in the inner piece with the three uppermost factory holes. NOTE: Both inner brackets are universal.



Using a socket wrench, reinstall the factory screws through the inner piece.



Hold flare to fender, re-install three factory screws removed in Step 4 using sockets and wrench.



Position flare on fender, pressing inward on the flare, line up the flare mounting holes with the mounting clips on the inner piece. Install four Phillips Truss Screws (SW1-0058) through the flare and into the clips on the inner piece. Install and tighten.



Completed front flare installation.

## Rear Flare Installation Procedures (Passenger's Side):



Remove four factory fasteners from rear of wheel well. Retain two 7mm screws for reinstallation. Thoroughly clean the vehicle sheet metal and inner flange prior to installation.



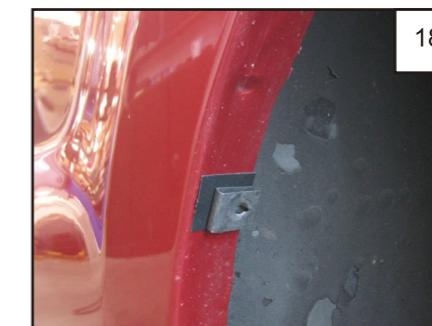
Hold flare to vehicle and mark three flare hole locations with a grease pencil.



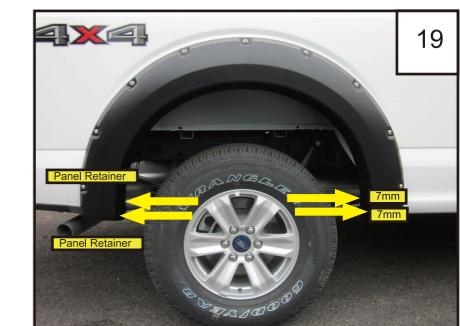
Wrap a Mylar Tab (MT1-0014) around the wheel well sheet metal, centered over each of the three marks made in Step 15.



Tab locations



Install a Clip (CL1-0005) over each of the three Tabs (MT1-0014) placed over the upper 3 marks made in Step 16.



Reinstall two factory 7mm screws. Install two Panel Retainers (RV1-P008).



Press flares firmly onto the vehicle and install and fully tighten three screws (SW1-0050) into the clips installed in step 18.



Completed rear flare installation.

## Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.