

Tools Required
10mm, 13mm, 16mm Socket
Ratchet
Torque Wrench

Before Installation:

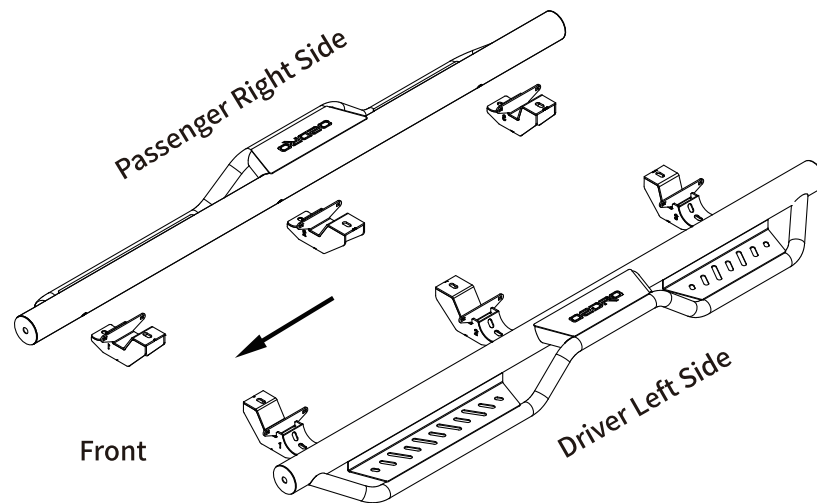
Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

Periodic check to ensure all mounting hardware remains secure and tight.



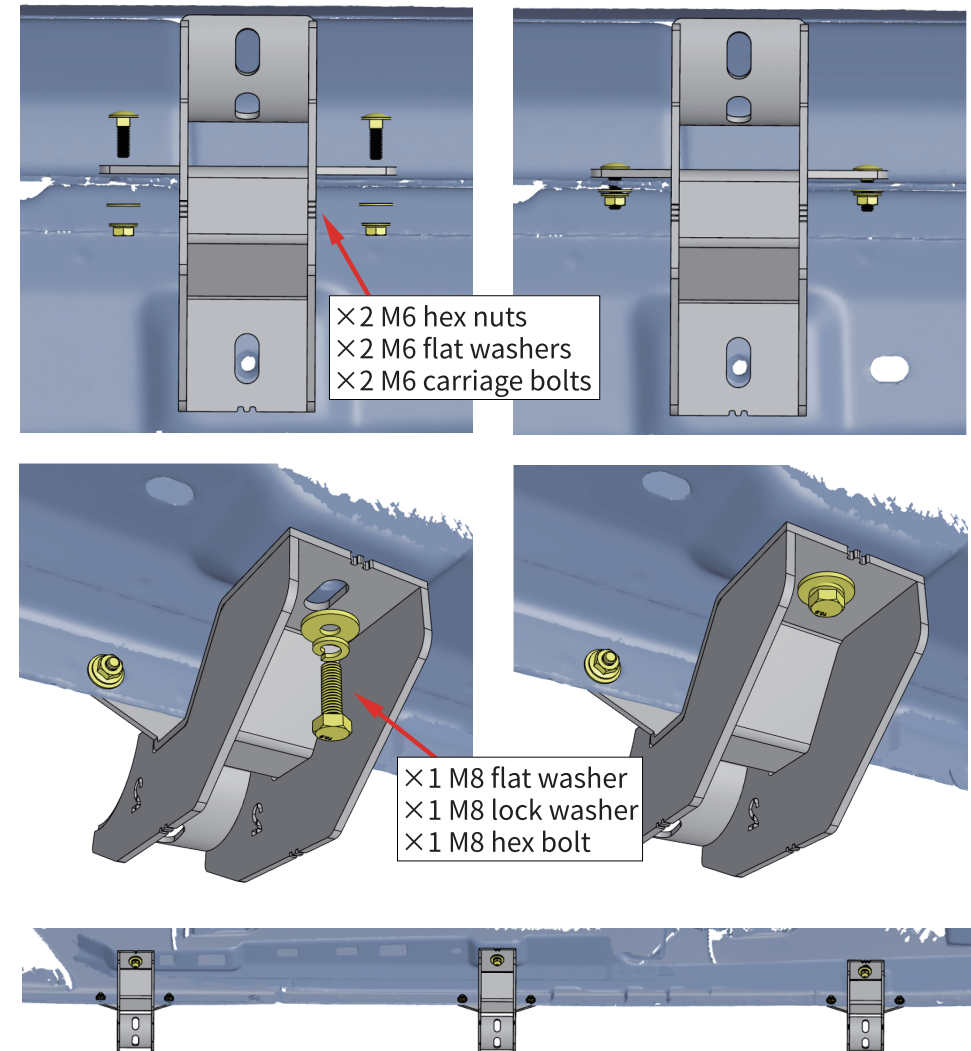
Step 1:

1. Remove factory rock rails if equipped. 3 mounting positions each side.
2. Remove (6) M6 hex nuts on rocker panel and (3) M8 hex bolts on body frame.

Step 2:

1. Take the proper bracket to the mounting position, secure the bracket onto pinch weld with (2) M6 carriage bolts, (2) M6 flat washers, (2) M6 hex nuts.
2. Secure the bracket to body panel with (1) M8 hex bolt, (1) M8 lock washer, (1) M8 flat washer.

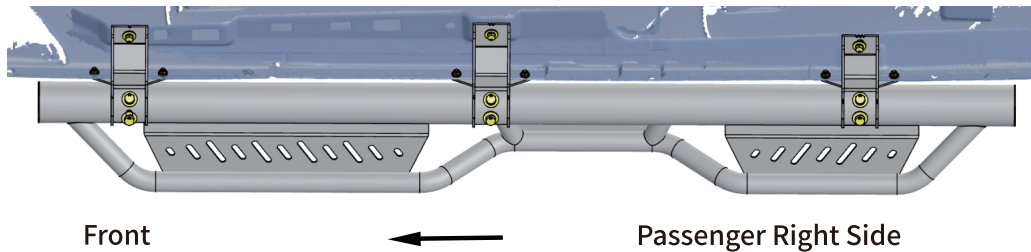
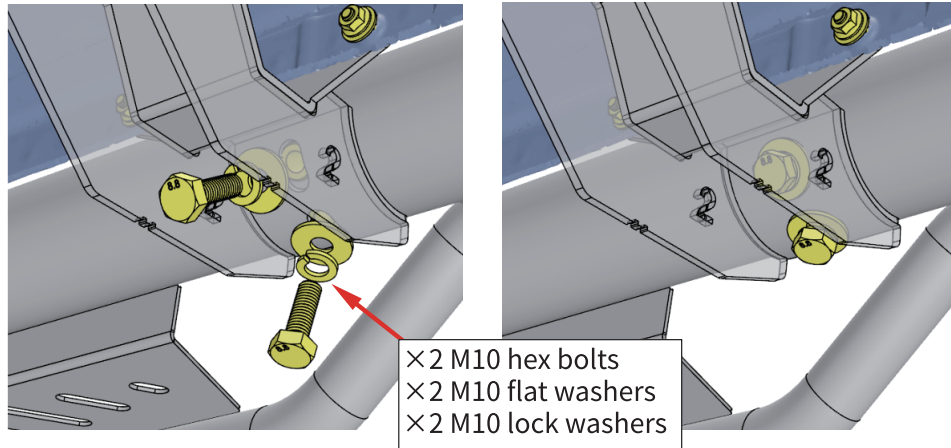
Note: Repeat to install all brackets. Do not fully tighten.



Step 3:

1. With assistance, lift and attach the step bar to brackets.
2. Secure the step bar on brackets using (6) M10 hex bolts, (6) M10 flat washers, (6) M10 lock washers.

Note: Do not fully tighten.



Step 4:

1. Tighten M6 hex nuts on pinch weld with 7 ft-lbs. torque.
2. Tighten M8 hex bolts on body panel with 15 ft-lbs. torque.
3. Adjust the step bar to level and tighten M10 hex bolts with 30 ft-lbs. torque.
4. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

	Qty.	Description		Qty.	Description
①	×2	Front Bracket	⑦	×12	M10×25 Flat Washer
②	×2	Center Bracket	⑧	×6	M8×24 Flat Washer
③	×2	Rear Bracket	⑨	×12	M6×18 Flat Washer
④	×12	M10×30 Hexagon Bolt	⑩	×12	M10 Lock Washer
⑤	×6	M8×25 Hexagon Bolt	⑪	×6	M8 Lock Washer
⑥	×12	M6 Carriage Bolt	⑫	×12	M6 Hexagon Flange Nut

