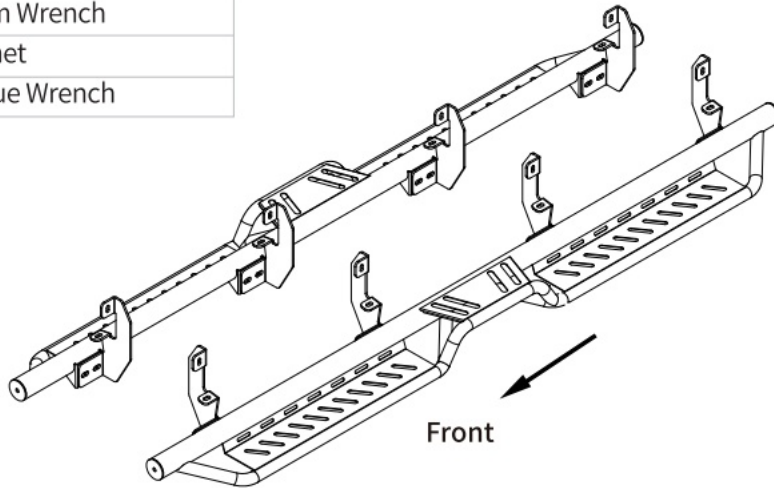


16mm 13mm Socket
16mm Wrench
Ratchet
Torque Wrench



Before Installation:

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

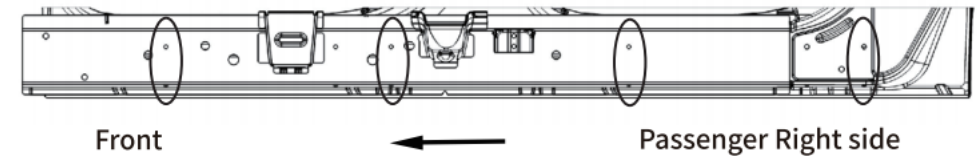
If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

Periodic check to ensure all mounting hardware remains secure and tight

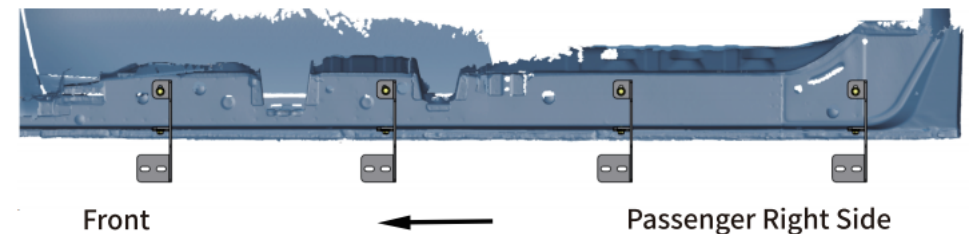
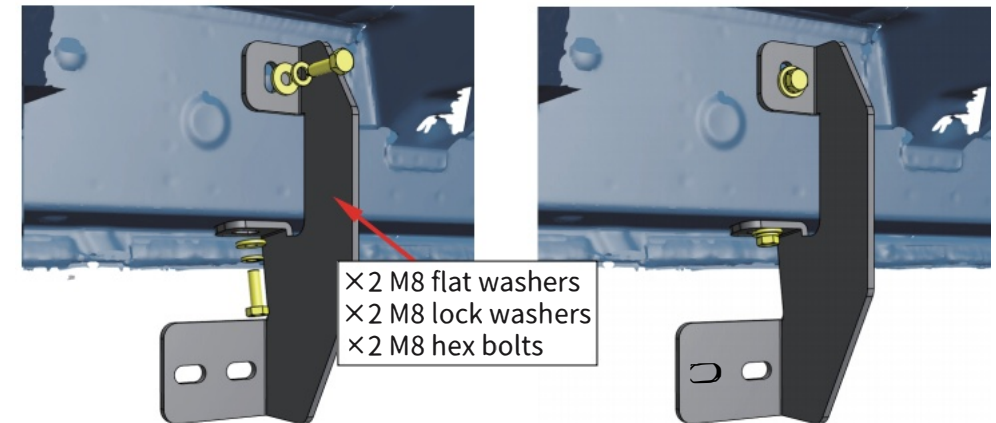
Step 1:

1. Locate (4) mounting positions each side.
2. Remove the rubber plugs on the inner rocker panel.
3. Clean the sealant and dirt around mounting positions.



Step 2:

1. Attach the bracket to the inner rocker panel and secure with (2) M8 hex bolts, (2) M8 lock washers, (2) M8 flat washers.
2. Repeat to install remaining brackets, do not fully tighten.
Do not fully tighten.



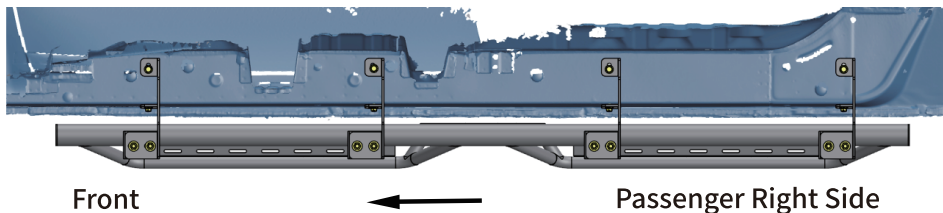
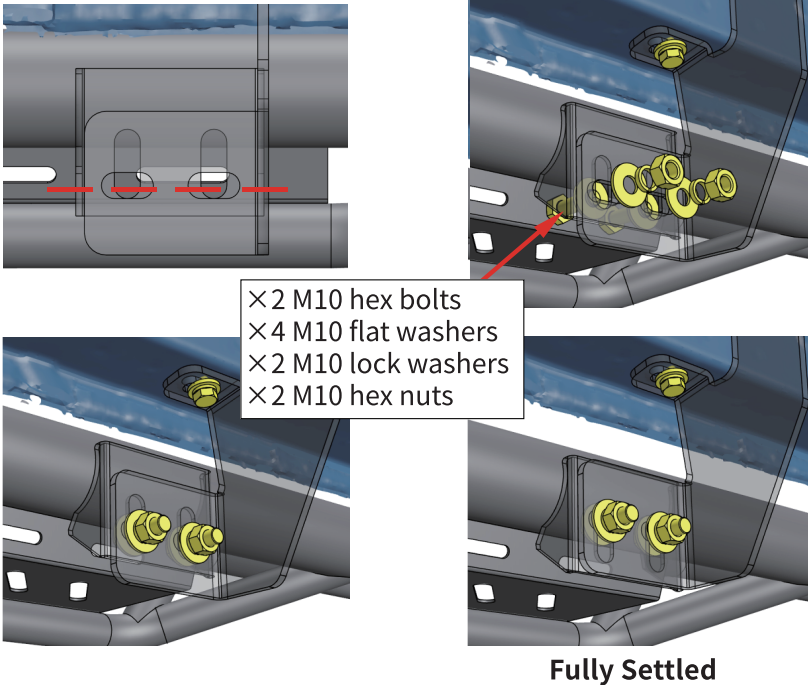
Note:

Verify the direction of brackets and step bars before installation.

Step 3:

1. With assistance, lift and attach the step bar to brackets. Align bottom edges of the step bar mounting holes with the bracket mounting holes.
2. Secure the step bar on brackets using (6) M10 hex bolts, (12) M10 flat washers, (6) M10 lock washers, (6) M10 hex nuts.
2. Repeat to install the other side step bar.

Note: Insert the M10 bolts from the step bar side. Tighten the M10 hardware after the step bar is fully settled.



Step 4:

1. Tighten M8 hex bolts with 15 ft. lbs. torque.
2. Tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

	Qty.	Description
①	×4	Driver Side Bracket
②	×4	Passenger Side Bracket
③	×16	M10×25 Hexagon Bolt
④	×16	M8×25 Hexagon Bolt
⑤	×32	M10×25 Flat Washer
⑥	×16	M8×24 Flat Washer
⑦	×16	M10 Lock Washer
⑧	×16	M8 Lock Washer
⑨	×16	M10 Hexagon Nut

