

FEATURE

High quality injection molding fender flares

Made from light weight impact resistance Polypropylene, non-cracking, non-warping, 100% UV-resistant.

Professional installation is always recommended

Step 1 Before Installation

A.Fit: Fit of the flare to vehicle should be confirmed. Some filing, sanding, or cutting may be adopted for proper fit if necessary.

B.Painting: (optional) if paint is desired it must be done prior of installing flares on vehicle. Clean outer surface with a good grade degreaser.

C.Metal protection: Rust resistance paint of all exposed fasteners and bare metal should be done BEFORE installing flares. Undercoating the inner fender wells should be done AFTER flare attachments have been completed.

D.Flares may interfere with existing decals on vehicle. If you wish. Remove decals prior to installation of flares.

07-13 GMC FENDER FLARES Set of 4

TOOLS FOR EASY INSTALLATION:











- 1/2" Wrench
- 7mm Socket
- #2 Phillips Driver
- Grease Pencil
- Awl (optional)
- Pry Tool

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Lund International is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

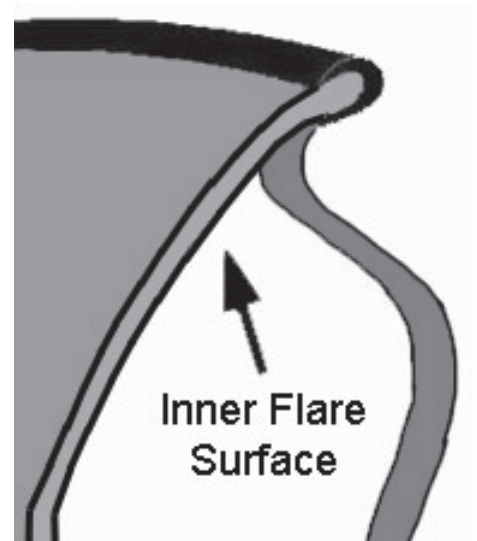
- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

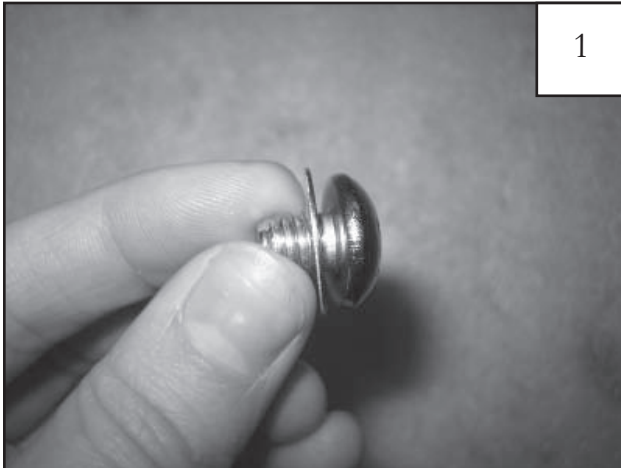
- | | | | | | | |
|---|--|--|--|---|---|---|
| 1.

NU1-0007,
#12 "U" Spring
Nut,
4 pcs | 2.

CL1-0005,
Dacromet "S"
Spring Clip,
12 pcs | 3.

SW1-0057,
#14 x 3/4" Phillips
Truss Tap Screw,
4 pcs | 4.

SW1-0050,
10 x 5/16 Phillips
Truss Screw,
12 pcs | 5.

SW1-0067,
5/16 x 18 x 3/8"
SS Torx Screw,
38 pcs | 6.

WA1-0012,
.320 x .700 x .03
SS Washer,
38 pcs | 7.

NU1-0019,
5/16-18 Jam Fin.
Nylock Nut,
38 pcs |
| 8.

MT1-0002,
1" x 1" x .017"
Black Tab,
12 pcs | 9.

SW1-0052,
T-45 Torx Bit,
1 pc | 10.

GP1-0008,
Duro (NC02/S 70)
Edge Trim,
362 inches | | | | |

STEP 2 - EDGE TRIM INSTALLATION

- A)** Peel two to three inches of red vinyl backing away from Edge Trim (GP1-0008) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).
- B)** Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



Pocket Hardware Installation Procedures:



Put a Washer (WA1-0012) on each Bolt (SW1-0059).

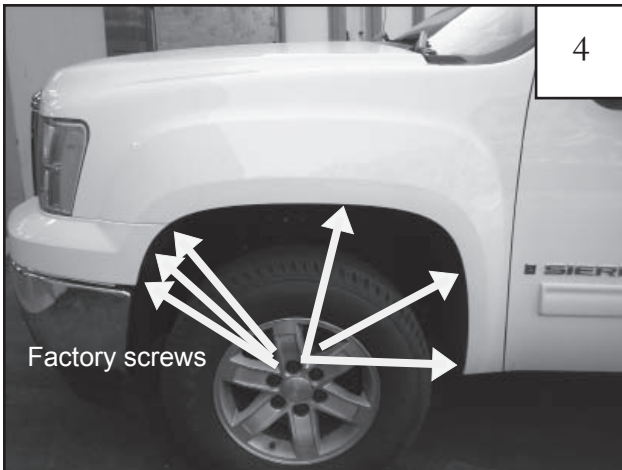


Put each Bolt through a pocket hole in the flare, bolt head on the outside.



Place a Nut (NU1-0019) over the end of each Bolt and tighten, using a 1/2" wrench for the Nut and the supplied Torx Bit (SW1-0052) for the Bolt. Repeat for remaining pockets.

Front Flare Installation Procedures (Driver's Side):



Using a 7mm socket, remove six factory screws from wheel well and save for reinstallation.



Position flare on fender and reinstall six factory screws removed in Step 4. If needed, use an awl to locate holes.



Completed front flare installation.

Rear Flare Installation Procedures (Driver's Side):



For 2011-UP ONLY: Using a pry tool remove factory installed tuflocs .

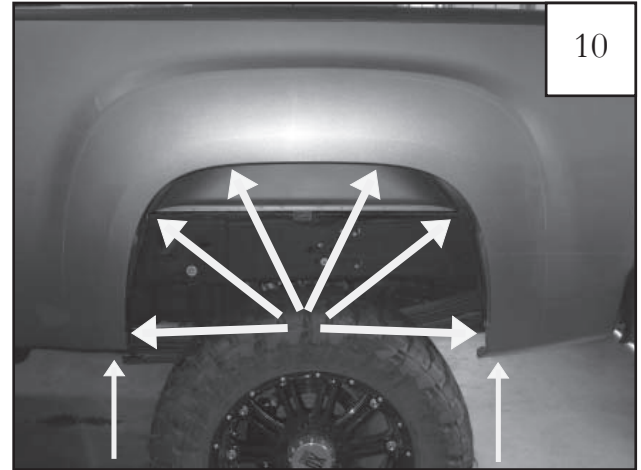


Tufloc locations

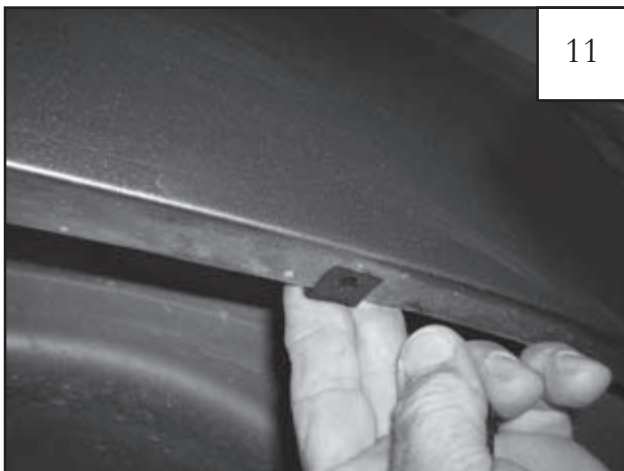
Note: If fender liner is installed remove factory tuflocks.



Holding flare in position on fender, use a grease pencil to mark eight hole locations.



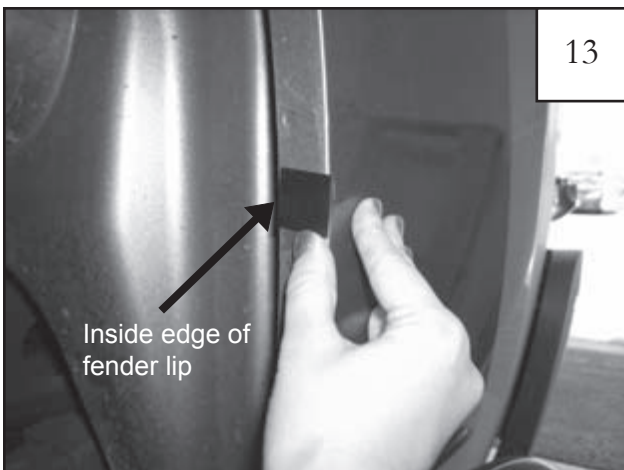
Eight hole locations.



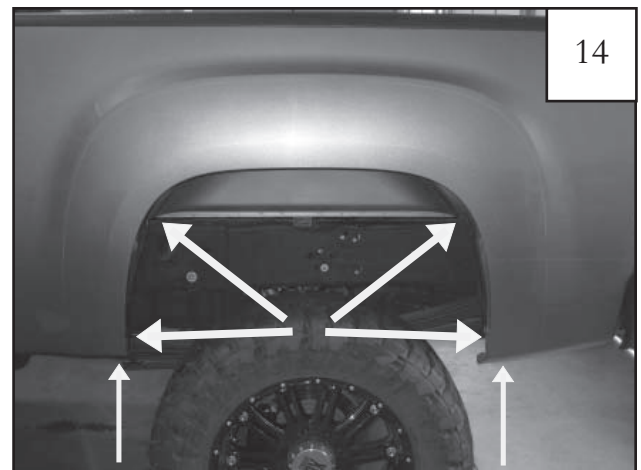
Center a supplied Clip (NU1-0007) over the upper two marks made in Step 9. Clips may need to be adjusted to align with holes in flare. *Note: The raised collar on the Clip should face upward into the interior of the fender.*



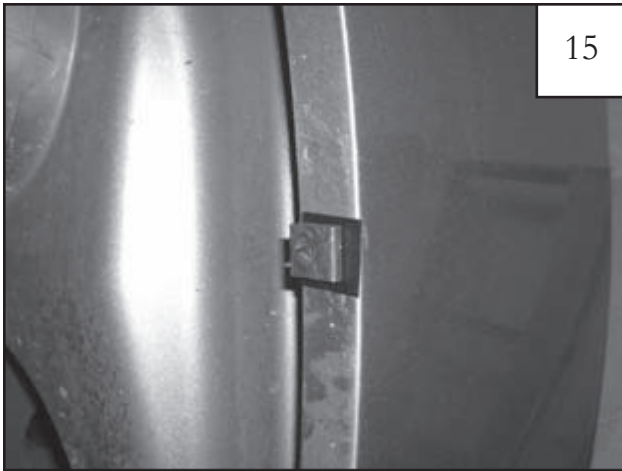
Plastic Clip locations.



Center a supplied Tab (MT1-0002) over the six remaining marks made in Step 9, aligning edge of Tab with inside edge of fender lip (Tab may extend over outside of fender).



Tab locations.



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Slide a supplied Clip (CL1-0005) over each Tab. Clips may need to be adjusted to align with holes in flare.



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Reposition flare on fender, Start a supplied Screw (SW1-0057) through the two uppermost holes in the flare and into each Clip installed in Step 11.



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Start a supplied Screw (SW1-0050) through each of the remaining holes and into each Clip installed in Step 15. If needed, use scratch awl to locate holes.



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Completed rear flare installation.