Bucket integrated installation instruction manual

1. Product overview

No.	NAME	Product length (mm)	tooth (PCS)	pin (PCS)	Bolt + Nut + Flat washer (PCS)
1	Bucket Integrated Digging Teeth -48"	1200	6	6	5
2	Bucket Integrated Digging Teeth -60"	1524	6	6	5
3	Bucket Integrated Digging Teeth -66"	1676	7	7	6
4	Bucket integrated Digging Teeth -72"	1828	7	7	6

2. Product assembly instructions

1) Place the bucket motherboard on the corresponding positlon of the bucket according to the size of the bucket, and fasten it on the excavator with screws and nuts (Note: If there is no reserved hole on the bucket, drill holes on the bucket according to the hole position on the product,and then install the product),as shown in Figure 1 below.
2) Place the teeth one by one according to the position of the root on the main board of the product for installation;
3) Put the dowel into the hole one by one according to the reserved hole on the tooth. It is necessary to knock the dowel into the hole with a heavy hammer to ensure that the dowel enters the hole completely and the tooth and bucket are installed, as shown in Figure 2 below;
4) Assembly is completed.

Figure 1

Figure 2