#### **Tools Required**

16mm, 13mm Socket

19mm, 13mm Wrench

Ratchet

Torque Wrench



#### **Before Installation:**

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture, and contact us. **Professional installation would be highly recommended.** 

Periodic check to ensure all mounting hardware remains secure and tight. The front spot lights require self-wiring, the harness is not include.

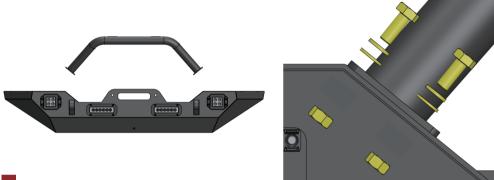
For more towing and off-road recovery information, please check the vehicle owner's manual.

### Step 1:

- 1. Remove (4) rivets holding the splash guard and remove the splash guard.
- 2. Remove (2) rivets securing the frame cover between the grille and front bumper.
- 3. Disconnect fog lamp connectors.
- 4. Remove (8) M12 hex nuts holding the bumper onto the frame rail.
- 5. Carefully remove the front bumper.

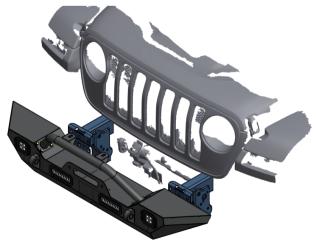
## Step 2:

- 1. Position the bull bar to the new front bumper.
- 2. Secure bull bar using (8) M8 hex bolts, (8) M8 flat washers, (8) M8 lock washers, (4) M8 hex nuts.
- 3. Tighten M8 hardware with 15 ft. lbs. torque.

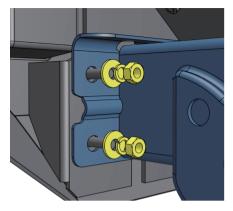


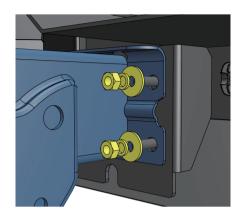
### Step 3:

- 1. With assistance, place the bumper onto frame rail.
- 2. Secure the bumper to frame rail with (8) M10 flat washers, (8) M10 lock washers, (8) M10 hex nuts.
- 3. Tighten M10 hardware with 31 ft. lbs. torque.



-1-



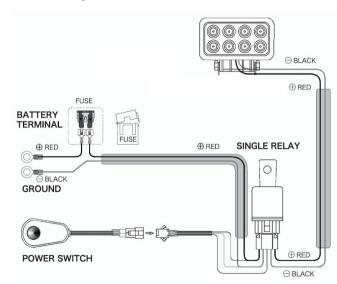


Outer Side

Inner Side

# Step 4:

- 1. Install (2) D-rings on shackle mounting brackets.
- 2. After bumper installed, periodic check to ensure all mounting hardware remains secure and tight.

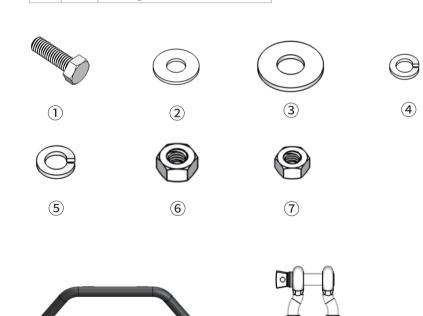


Wiring diagram, the harness not include.

# Part List:

	Qty.	Description
1	×8	M8×25 Hexagon Bolt
2	×8	M8×20 Flat Washer
3	×8	M10×30 Flat Washer
4	×8	M8 Lock Washer
(5)	×8	M10 Lock Washer
6	×4	M8 Hexagon Nut
7	×8	M10 Hexagon Nut
8	×1	Bull Bar
9	×2	D-Ring Shackle

8



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