

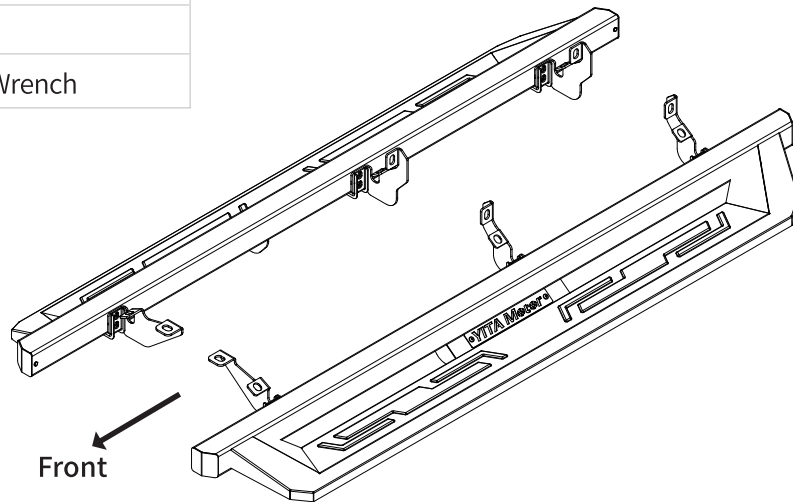
Tools Required

16 mm Socket

13 mm Socket

Ratchet

Torque Wrench



Notes

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

Periodic check to ensure all mounting hardware remains secure and tight.

Step 1:

Remove the factory rock rails if equipped.

1. Remove (3) M8 hex bolts and (3) M10 hex bolts on inner rocker panel.

2. Remove the factory rocker rail from inner rocker panel.

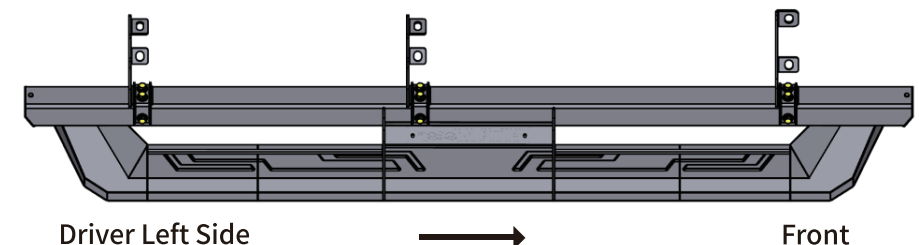
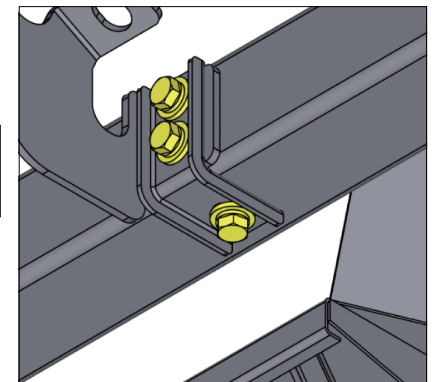
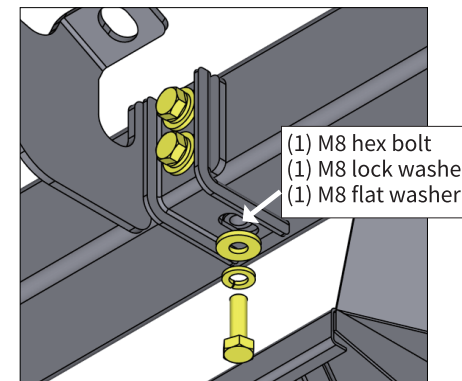
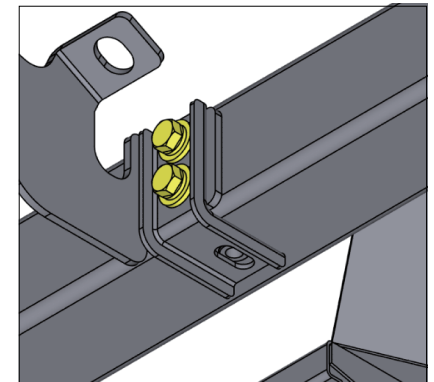
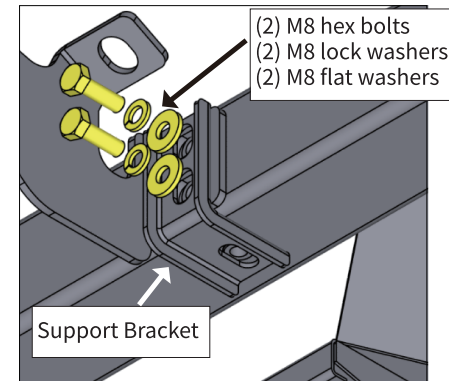
Note: The step bar and factory rock rail cannot coexist.

Step 2:

1. Attach proper bracket and support bracket to the step bar and secure with (3) M8×25 hex bolts, (3) M8×20 flat washers, (3) M8 lock washers.

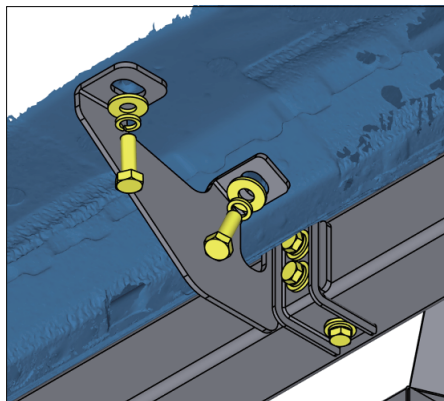
2. Repeat to install all brackets. Do not fully tighten.

Note: Verify the direction of the brackets and step bars before installation.

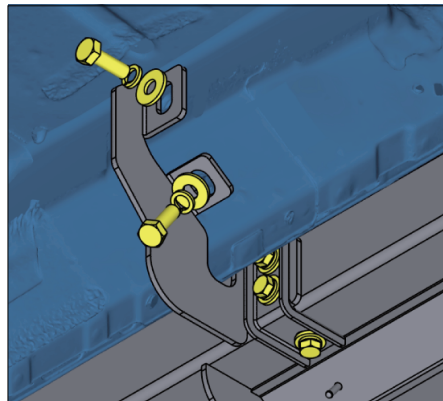


Step 3:

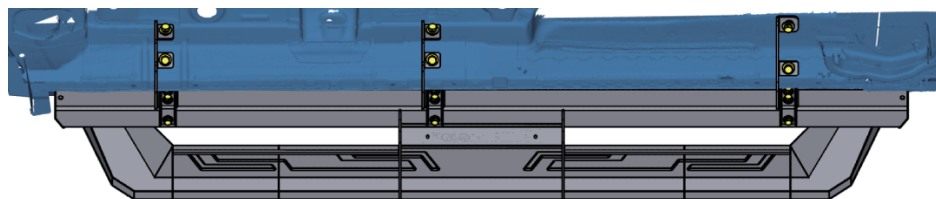
1. With assistance, lift and attach the step bar to the rocker panel.
2. Secure the step bar on body frame with (6) M10×30 hex bolts, (6) M10 lock washers, (6) M10 flat washers. Do not fully tighten.



Driver Side Front



Driver Side Center/Rear



Driver Left Side



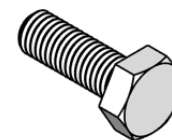
Front

Step 4:

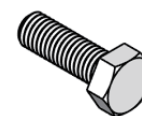
1. Tighten M10 hex bolts on body frame with 30 ft. lbs. torque.
2. Tighten M8 hex bolts on step bar with 15 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

	Qty.	Description
①	×12	M10×30 Hexagon Bolt
②	×18	M8×25 Hexagon Bolt
③	×12	M10×25×2.5 Flat Washer
④	×18	M8×20×2.0 Flat Washer
⑤	×12	M10 Lock Washer
⑥	×18	M8 Lock Washer
⑦	×1	Driver Side Front Bracket
⑧	×2	Driver Side Center/Rear Bracket
⑨	×1	Passenger Side Front Bracket
⑩	×2	Passenger Side Center/Rear Bracket
⑪	×6	Support Bracket



①



②



③



④



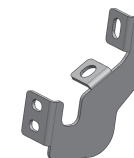
⑤



⑥



⑦



⑧



⑨



⑩



⑪