

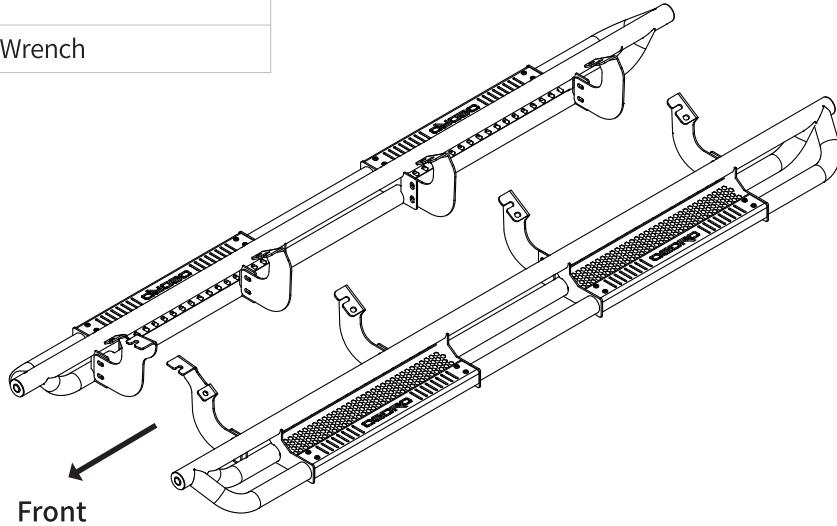
Tools Required

12mm, 13mm, 16mm Socket

16mm Wrench

Ratchet

Torque Wrench



Before Installation:

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

Periodic check to ensure all mounting hardware remains secure and tight.

Step 1:

1. Locate (4) mounting positions each side.
2. Remove factory bolts from mounting positions.
3. Clean the sealant and dirt around mounting positions.



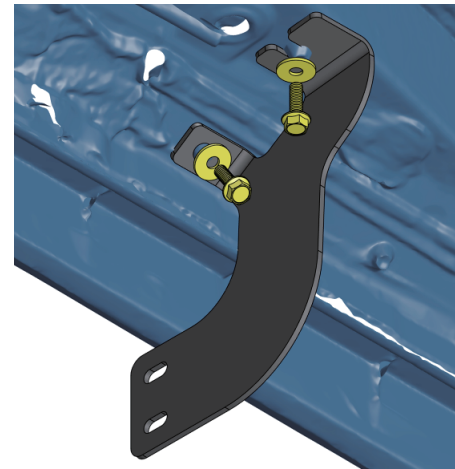
Front



Passenger Right Side

Step 2:

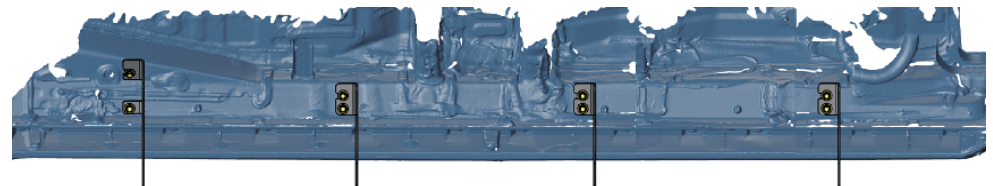
1. Attach bracket to the rocker panel and secure with (2) M8 hex bolts, (2) M8 flat washers.
2. Repeat to install all brackets. Do not fully tighten.



Front Passenger Side Bracket



Center/Rear Passenger Side Bracket



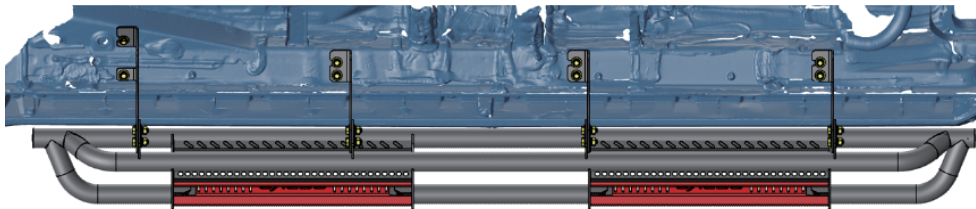
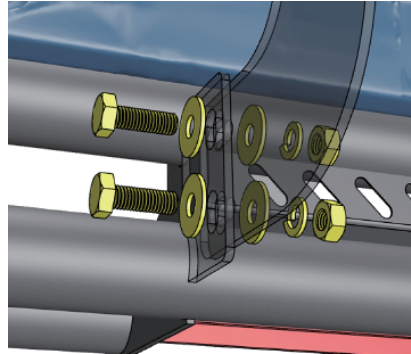
Front



Passenger Right Side

Step 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets with (8) M10 hex bolts (16) M10 flat washers, (8) M10 lock washers, (8) M10 hex nuts.
2. Repeat to install the other side. Do not fully tighten.



Front



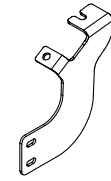
Passenger Right Side

Step 4:

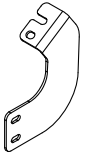
1. Tighten M8 hex bolts on vehicle with 15 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

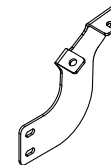
	Qty.	Description
①	×1	Driver Side Front Bracket
②	×3	Driver Side Center/Rear Bracket
③	×1	Passenger Side Front Bracket
④	×3	Passenger Side Center/Rear Bracket
⑤	×16	M8×25 Hexagon Flange Bolt
⑥	×16	M10×30 Hexagon Bolt
⑦	×16	M8×24 Flat Washer
⑧	×32	M10×25 Flat Washer
⑨	×16	M10 Lock Washer
⑩	×16	M10 Hexagon Nut



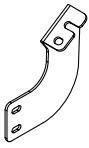
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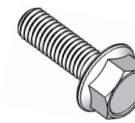
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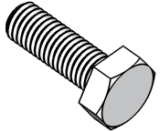
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④

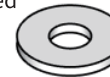


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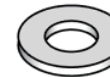


⑥

Color-Zinc
Plated



⑦



⑧



⑨



⑩