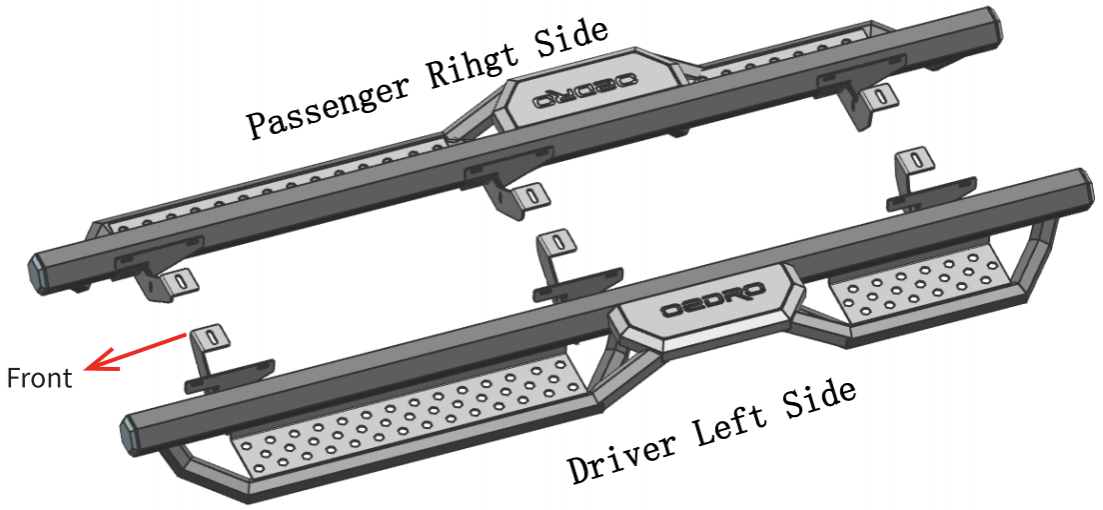
Tools Required
13mm, 16mm Socket
16mm Wrench
Ratchet
Torque Wrench

Before You Begin

Read instructions thoroughly before installation.
Installation sequence: Mount brackets, position step bars, then tighten all
Prep Work: Clear any paint or debris from the factory studs.
Use proper tools to ensure a correct fit and save time.
Damaged or missing parts? Please take a photo and contact us for support.
Professional installation would be highly recommended.
Maintenance: Periodically check all hardware to ensure it remains secure and tight.



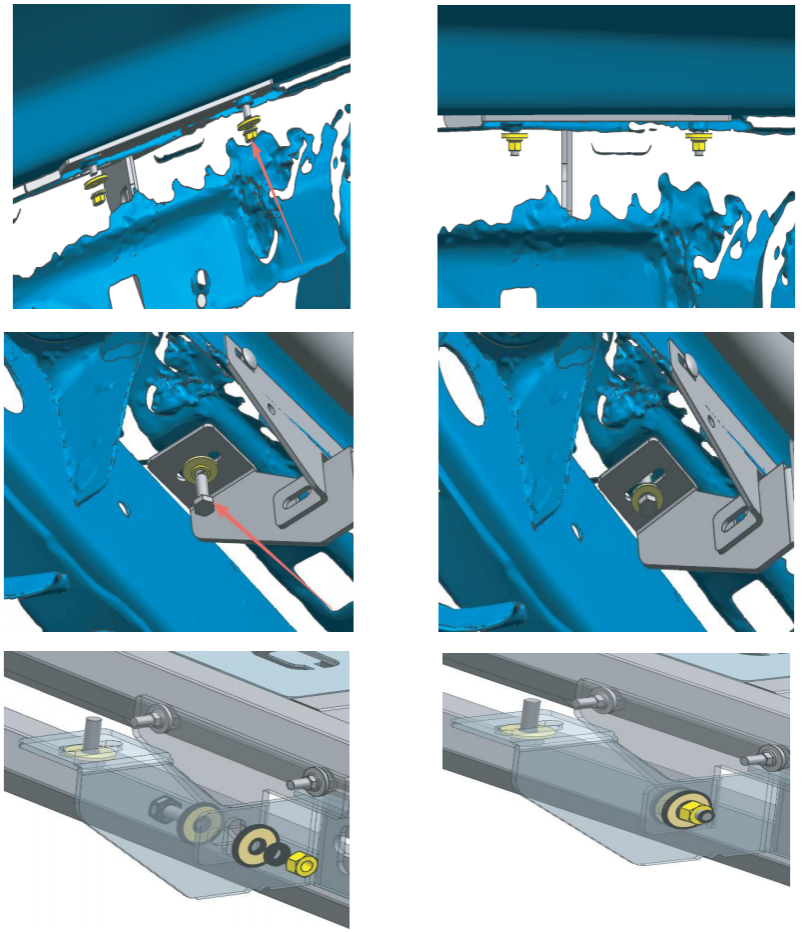
STEP 1:

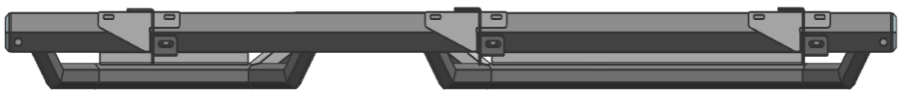
1. Remove factory rock rails if equipped. 3 mounting positions each side.
2. Remove (6) M6 hex nuts on rocker panel and (3) M8 hex bolts on body frame.

STEP 2:

1. Take the proper bracket to the mounting position, secure the bracket onto pinch weld with (2) M6 carriage bolts, (2) M6 flat washers, (2) M6 hex nuts.
2. Secure the bracket to body panel with (1) M8 hex bolt, (1) M8 lock washer, (1)M8 flat washer.

Note: Repeat to install all brackets. Do not fully tighten.



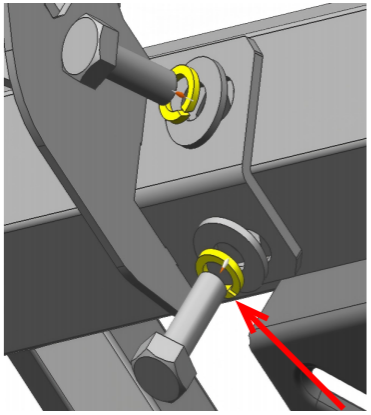


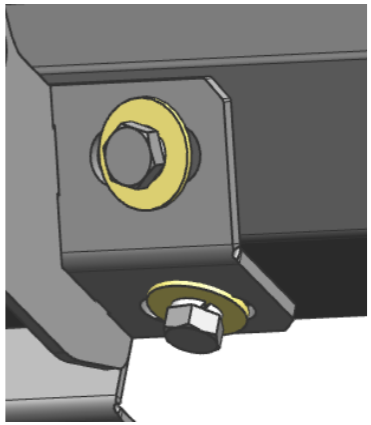
Front → Driver Side

STEP 3:

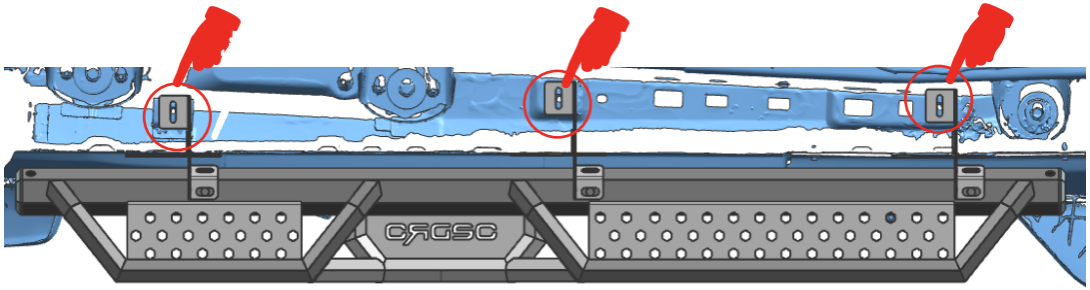
1. With assistance. lift and attach the step bar to brackets.
   Secure the step baron brackets using (6) M10 hex bolts, (6)M10 flat washers, (6) M10 lockwashers,
2. Repeat to install the other side step bar.

Note: Do not fully tighten.





M10 hex bolts
M10 flat washers
M10 lock washers



STEP 4:

Front → Driver Left Side

1. Tighten M6 hex nuts on pinch weld with 7 ft-lbs. torque.
2. Tighten M8 hex bolts on body panel with 15 ft-lbs. torque.
3. Adjust the step bar to level and tighten M10 hex bolts with 30 ft-lbs. torque.
4. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List

	Qty.	Description		Qty.	Description
①	x1	Front Driver Side Bracket	⑩	x12	M8 Lock Washer
②	x1	Front Passenger Side Bracket	⑪	x12	M6 Hexagon Flange Nut
③	x1	Center Driver Side Bracket	⑫	x12	M10X30 Hexagon Bolt
④	x1	Center Passenger Side Bracket	⑬	x12	M8X25 Hexagon Bolt
⑤	x1	Rear Driver Side Bracket	⑭	x12	M6 Carriage Bolt
⑥	x1	Rear Passenger Side Bracket	⑮	x12	M10X25 Flat Washer
⑦	x3	Support Bracket (L)	⑯	x18	M8X25 Flat Washer
⑧	x3	Support Bracket (R)	⑰	x12	M6X18 Flat Washer
⑨	x12	M10 Lock Washer	⑱	x6	M8Hex Nut

