

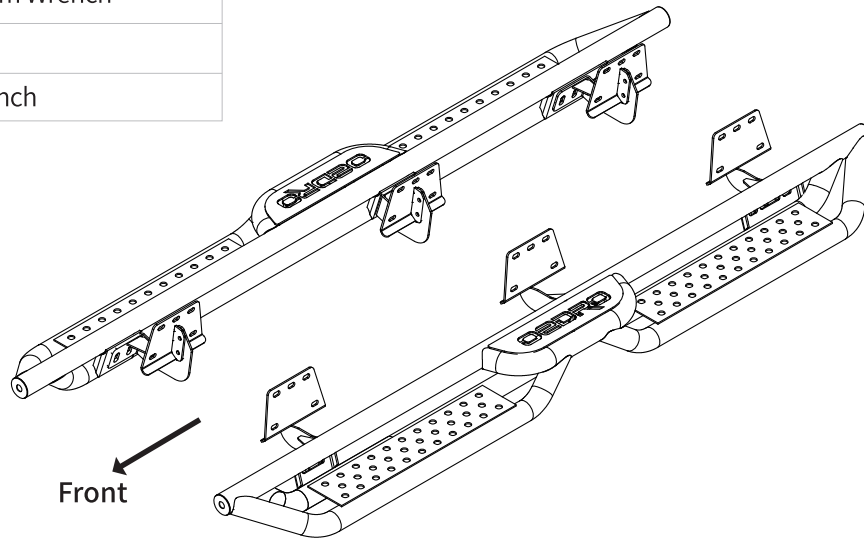
### Tools Required

13mm, 16mm Socket

13mm, 16mm Wrench

Ratchet

Torque Wrench



### Before Installation:

Read this instruction carefully before starting installation.  
Proper tools will improve the quality of installation and reduce the time required.

**Remove the paint buildup on the factory threaded studs.**

If missing parts or any damage found, please take a picture and contact us.

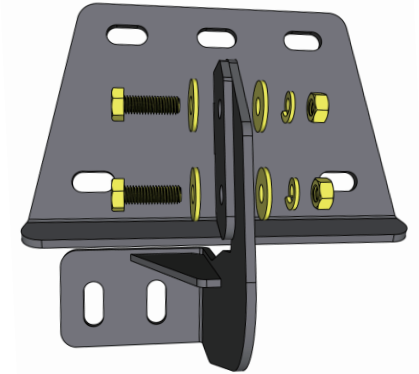
**Professional installation would be highly recommended.**

### Step 1:

1. Locate (3) mounting positions each side.
2. Remove the paint buildup on the factory threaded studs.
3. Clean the sealant and dirt around mounting positions.

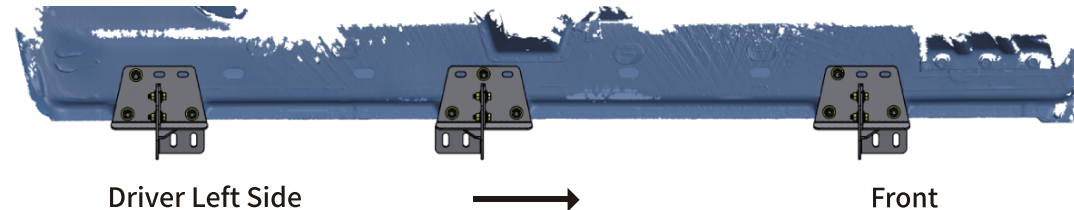
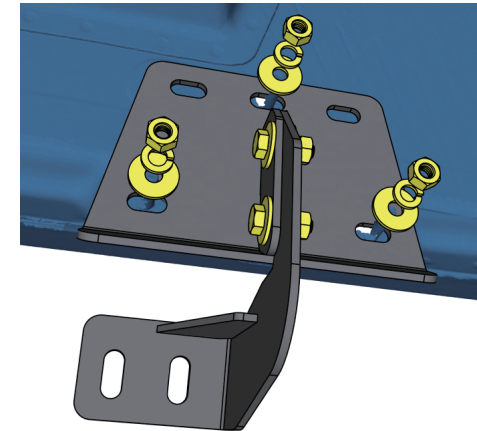
### Step 2:

1. Attach support arm to the bracket base and secure with (2) M8×25 hex bolts, (4) M8 flat washers, (2) M8 lock washers, (2) M8 hex nuts.
2. Repeat to assemble all brackets.  
Do not fully tighten.



### Step 3:

1. Attach bracket to inner rocker panel. Feed factory studs through holes on bracket and secure with (3) M8 flat washers, (3) M8 lock washers, (3) M8 hex nuts.
2. Repeat to install all brackets.  
Do not fully tighten.

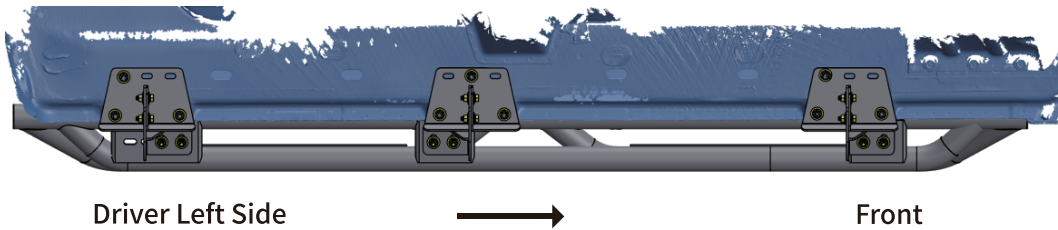
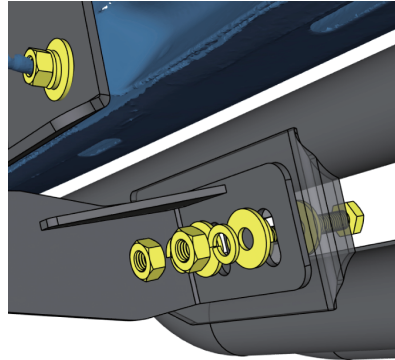


### Note:

**The center bracket is in the opposite direction to the front and rear brackets.**

## Step 4:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (6) M10 hex bolts, (12) M10 flat washers, (6) M10 lock washers, (6) M10 hex nuts.
2. Repeat to install the other side step bar.

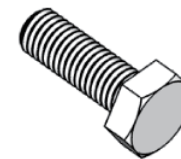
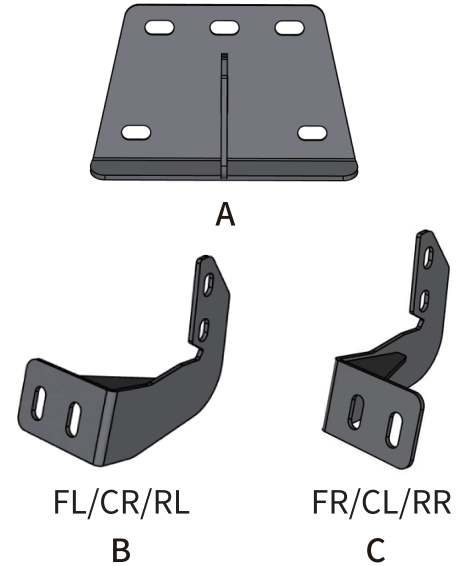


## Step 5:

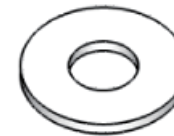
1. Tighten M8 hex bolts and nuts with 15 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

## Part List:

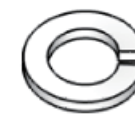
|   | Qty. | Description                                                |
|---|------|------------------------------------------------------------|
| A | × 6  | Bracket Mounting Base                                      |
| B | × 3  | Driver Side Front/Rear & Passenger Side Center Support Arm |
| C | × 3  | Passenger Side Front/Rear & Driver Side Center Support Arm |
| ① | × 12 | M10×30 Hexagon Bolt                                        |
| ② | × 12 | M8×25 Hexagon Bolt                                         |
| ③ | × 24 | M10×25 Flat Washer                                         |
| ④ | × 42 | M8×24 Flat Washer                                          |
| ⑤ | × 12 | M10 Lock Washer                                            |
| ⑥ | × 30 | M8 Lock Washer                                             |
| ⑦ | × 12 | M10 Hexagon Nut                                            |
| ⑧ | × 30 | M8 Hexagon Nut                                             |



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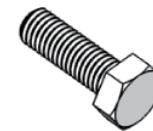
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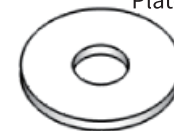
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⑦



②



④

Color-Zinc  
Plated



⑥



⑧