

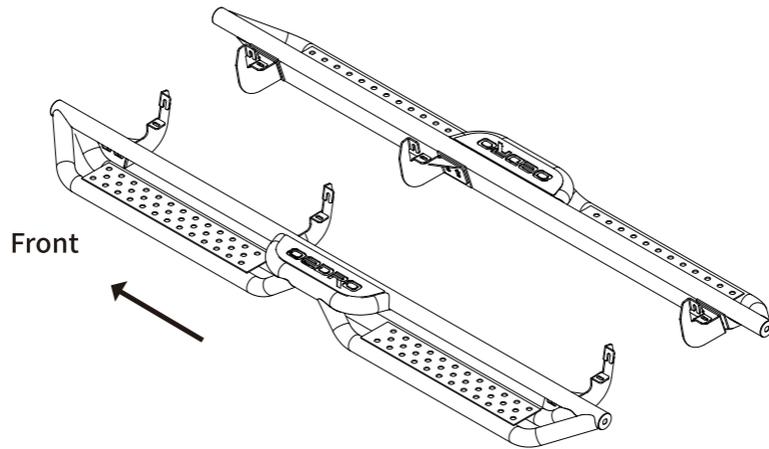
Tools Required

13mm, 16mm Socket

16mm Wrench

Ratchet

Torque Wrench



Notes

Read this instruction carefully before starting installation.
Proper tools will improve the quality of installation and reduce the time required.
If missing parts or any damage found, please take a picture and contact us.
Professional installation would be highly recommended.

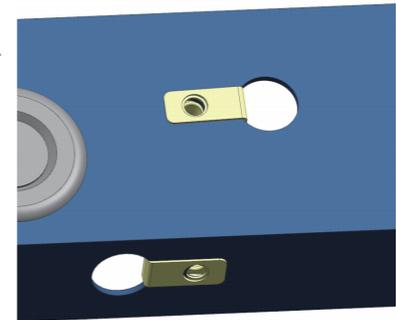
Step 1:

1. Locate (3) mounting positions each side.
2. There are 4 mounting positions each side, we will use the 1st, 2nd, 4th.

Step 2:

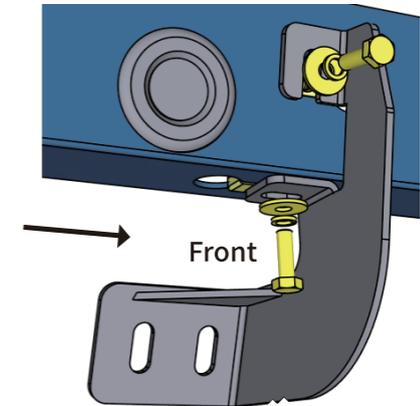
1. Remove rubber plugs on mounting positions.
2. Insert M8 clip nuts onto existing holes on inner rocker panel.

Note: Insert M8 clip nut onto the large hole and over the smaller hole next to it.



Step 3:

1. Attach bracket to inner rocker panel.
2. Secure the bracket to inner rocker panel using (2) M8 hex bolts, (2) M8 flat washers, (2) M8 lock washers.
3. Repeat to install other brackets.
Do not fully tighten.

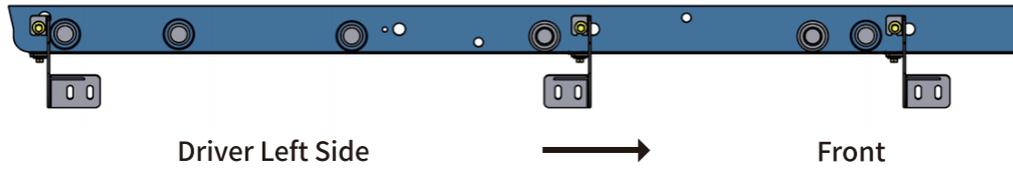


Center Driver Side



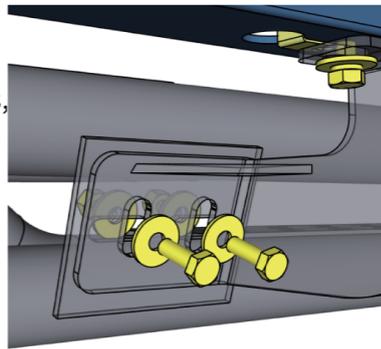
Note:

**Verify the direction of brackets before installation.
Please refer to the part list at the end of the instruction.**



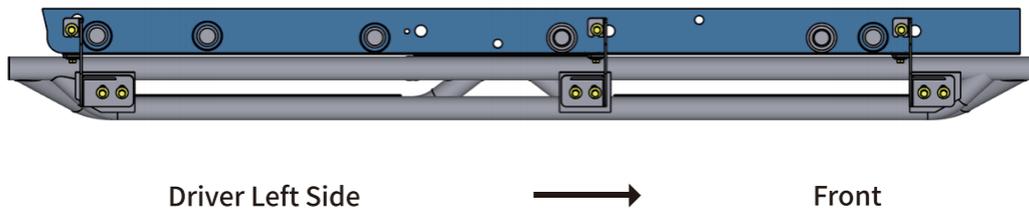
Step 4:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (6) M10 hex bolts, (12) M10 flat washers, (6) M10 lock washers, (6) M10 hex nuts.
2. Repeat to install the other side step bar.



Step 5:

1. Tighten M8 hex bolts on vehicle with 15 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.



Part List:

	Qty.	Description		Qty.	Description
①	×1	Front Driver Side Bracket	⑧	×12	M8×25 Hexagon Bolt
②	×1	Front Passenger Side Bracket	⑨	×24	M10×25 Flat Washer
③	×1	Center Driver Side Bracket	⑩	×12	M8×24 Flat Washer
④	×1	Center Passenger Side Bracket	⑪	×12	M10 Lock Washer
⑤	×1	Rear Driver Side Bracket	⑫	×12	M8 Lock Washer
⑥	×1	Rear Passenger Side Bracket	⑬	×12	M10 Hexagon Nut
⑦	×12	M10×30 Hexagon Bolt	⑭	×12	M8 Clip Nut

