# Tools Required 13mm Socket 16mm Socket Ratchet Torque Wrench

#### **Before Installation:**

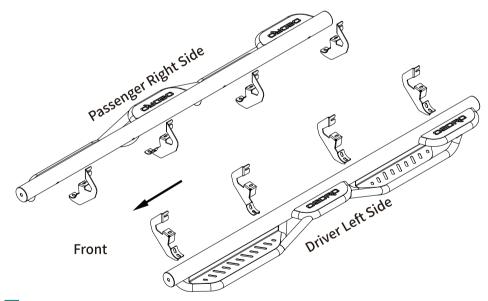
Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

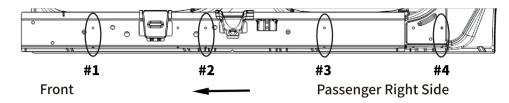
#### Professional installation would be highly recommended.

Periodic check to ensure all mounting hardware remains secure and tight.



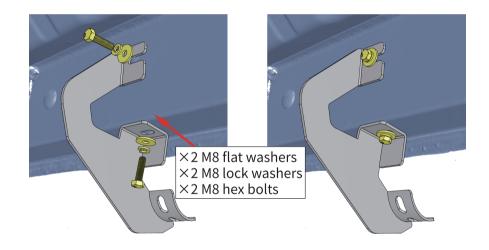
#### Step 1:

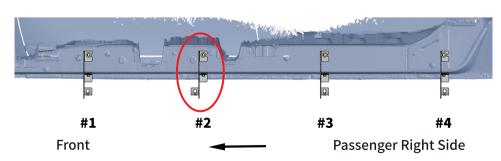
- 1. Locate (4) mounting positions each side.
- 2. Remove factory plugs from mounting positions.
- 3. Clean the sealant and dirt around mounting positions.



### Step 2:

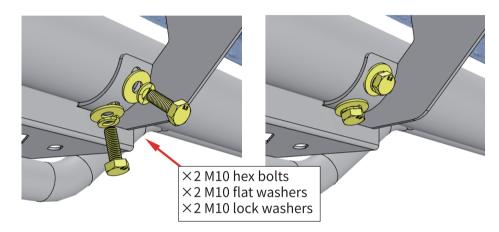
- 1. Attach bracket to the rocker panel and secure with (2) M8 hex bolts, (2) M8 flat washers, (2) M8 lock washers.
- 2. The #2 mounting positions on each side require specific designed brackets.
- 3. Repeat to install all brackets. Do not fully tighten.

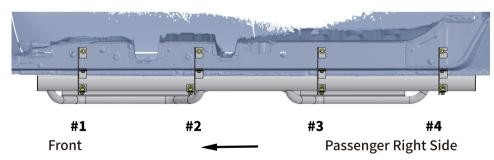




## Step 3:

- 1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (8) M10 hex bolts, (8) M10 flat washers, (8) M10 lock washers.
- 2. Repeat to install the other side step bar.





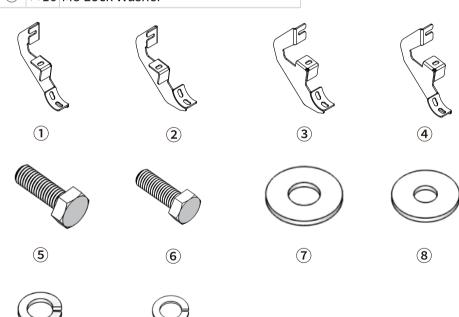
#### Step 4:

- 1. Tighten M8 hex bolts on vehicle with 15 ft. lbs. torque.
- 2. Adjust the step bar to level and tighten M10 hex bolts with 30 ft. lbs. torque.
- 3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

#### Part List:

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	Qty.	Description
1	×3	Driver Side #1 #3 #4 Bracket
2	$\times 1$	Driver Side #2 Bracket
3	×3	Passenger Side #1 #3 #4 Bracket
4	$\times 1$	Passenger Side #2 Bracket
(5)	×16	M10×30 Hexagon Bolt
6	×16	M8×30 Hexagon Bolt
7	×16	M10×25 Flat Washer
8	×16	M8×24 Flat Washer
9	×16	M10 Lock Washer
10)	×16	M8 Lock Washer



10)