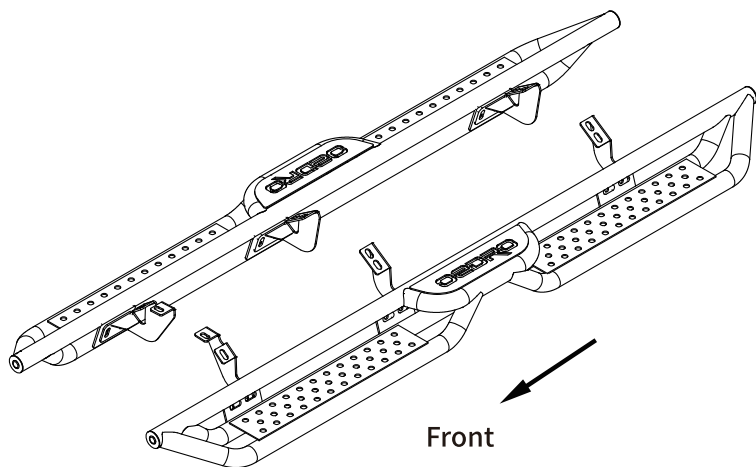




Before Installation:

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

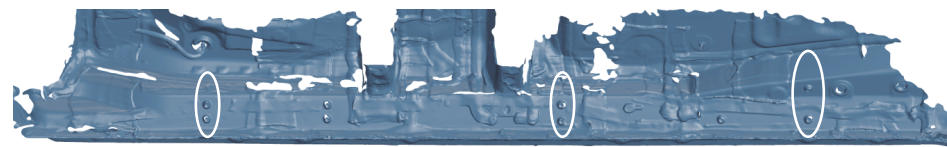
If missing parts or any damage found, please take a picture and contact us.

Professional installation would be highly recommended.

Periodic check to ensure all mounting hardware remains secure and tight.

Step 1:

1. Locate (3) mounting positions each side.
2. Remove factory bolts from mounting positions.
3. Clean the sealant and dirt around mounting positions.



Driver Left Side

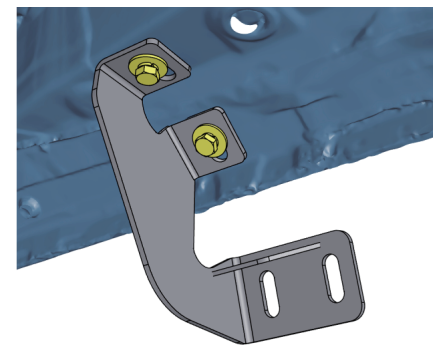
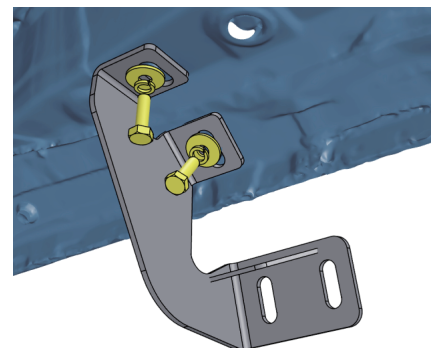


Front

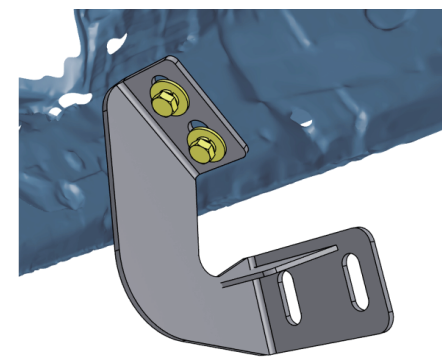
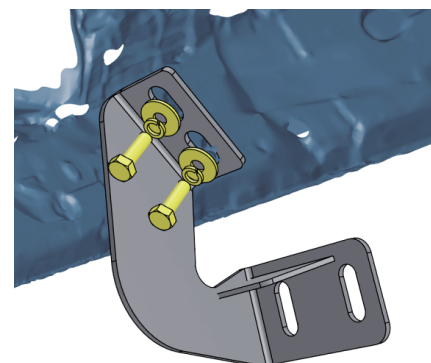
Step 2:

1. Attach bracket to the rocker panel and secure with (2) M8 hex bolts, (2) M8 lock washers, (2) M8 flat washers.
2. Repeat to install all brackets. Do not fully tighten.

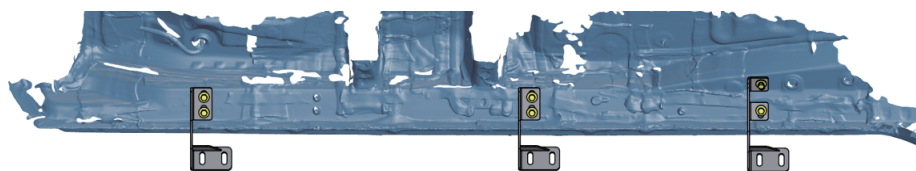
Note: Verify the brackets before installation. Do not fully tighten.



Front Driver Side Bracket



Center/Rear Driver Side Bracket



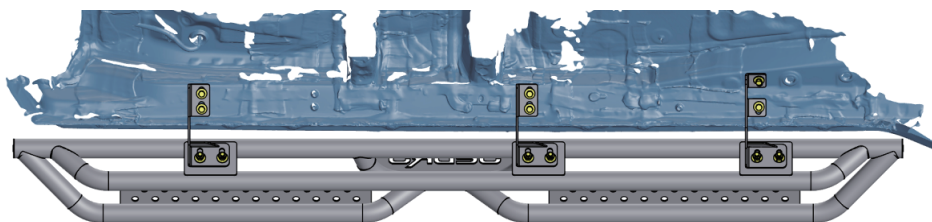
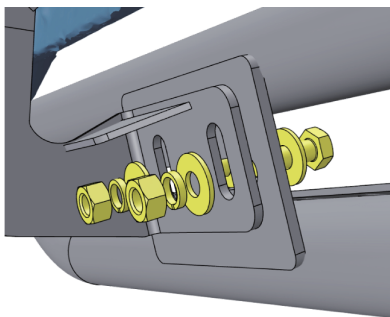
Driver Left Side



Front

Step 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets with (6) M10 hex bolts (12) M10 flat washers (6) M10 lock washers, (6) M10 hex nuts.
2. Repeat to install the other side. Do not fully tighten.



Driver Left Side



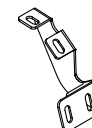
Front

Step 4:

1. Tighten M8 hex bolts on vehicle with 15 ft. lbs. torque.
2. Adjust the step bar to level and tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List:

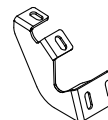
	Qty.	Description
①	× 1	Front Driver Side Bracket
②	× 2	Center/Rear Driver Side Bracket
③	× 1	Front Passenger Side Bracket
④	× 2	Center/Rear Passenger Side Bracket
⑤	× 12	M8 × 25 Hexagon Bolt
⑥	× 12	M10 × 30 Hexagon Bolt
⑦	× 12	M8 × 24 Flat Washer
⑧	× 24	M10 × 25 Flat Washer
⑨	× 12	M8 Lock Washer
⑩	× 12	M10 Lock Washer
⑪	× 12	M10 Hexagon Nut



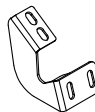
①



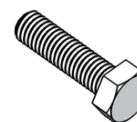
②



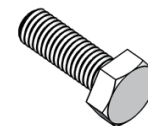
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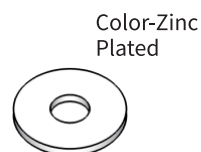
④



⑤



⑥



⑦



⑧



⑨



⑩



⑪