

Tools Required

13mm, 16mm Socket

16mm Wrench

Ratchet

Torque Wrench

Before You Begin

Read instructions thoroughly before installation.

Installation sequence: Mount brackets, position step bars, then tighten all

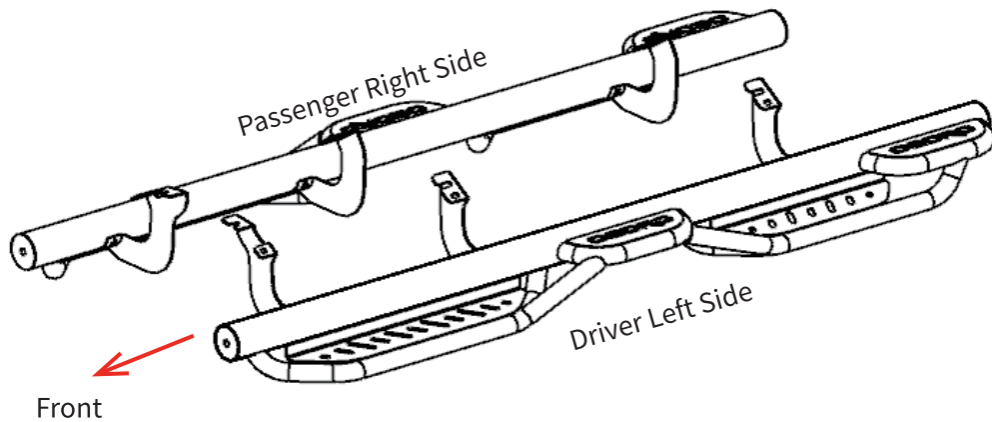
Prep Work: Clear any paint or debris from the factory studs.

Use proper tools to ensure a correct fit and save time.

Damaged or missing parts? Please take a photo and contact us for support.

Professional installation would be highly recommended.

Maintenance: Periodically check all hardware to ensure it remains secure and tight.



STEP 1:

1. Locate (3) mounting positions each side.
2. Remove factory plugs or hex bolts from mounting positions.
3. Clean the sealant and dirt around mounting positions.

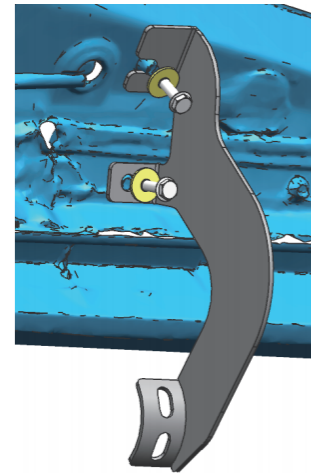


Front

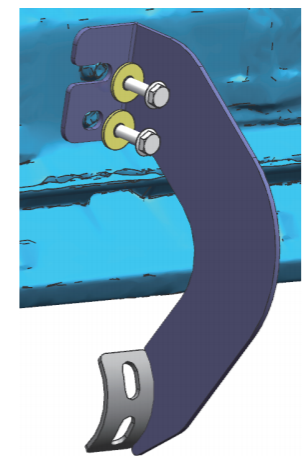
Passenger's right side

STEP 2:

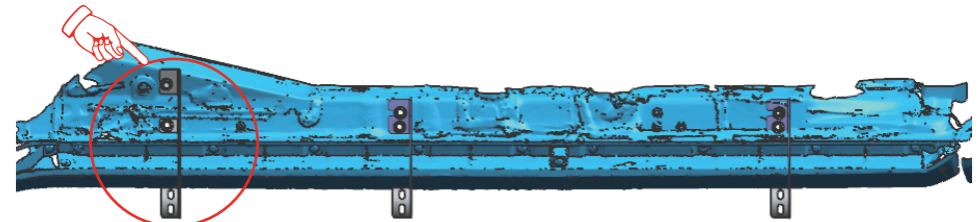
1. Secure the bracket to the side skirt panel and tighten it using (2) M8 hex bolts and (2) M8 flat washers.
2. Repeat to install all brackets. Do not fully tighten.



Front passenger, right front



Center/Rear passenger Side

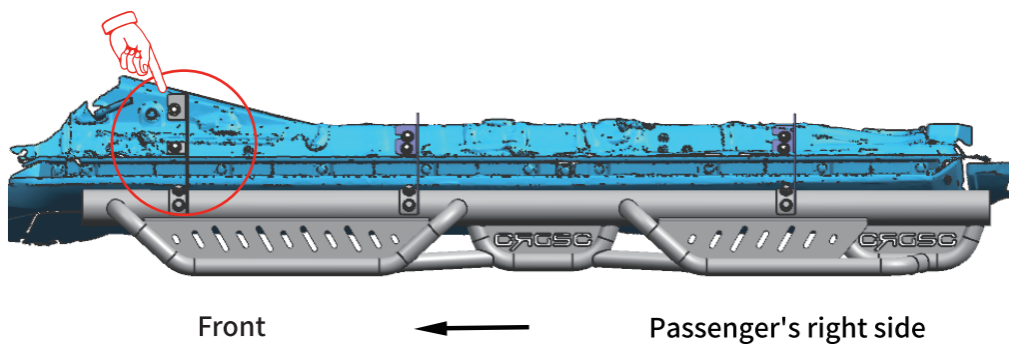
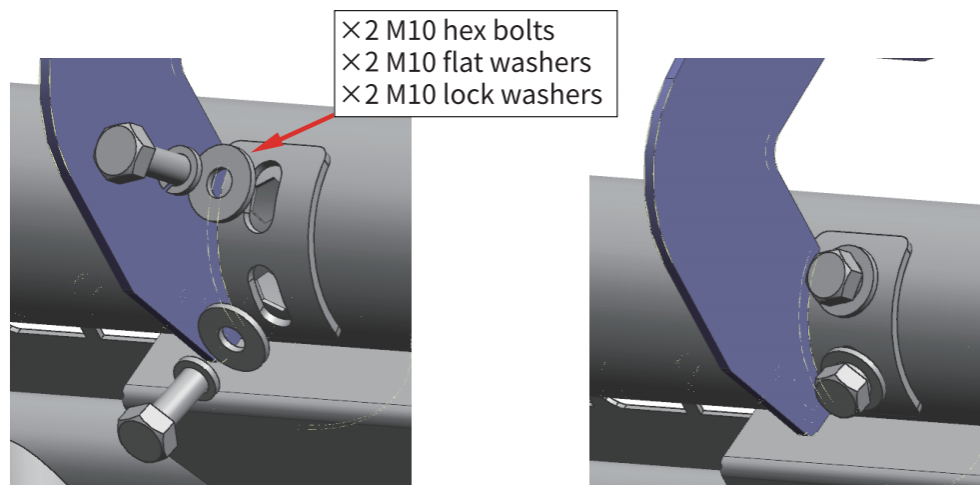


Front

Passenger's right side

STEP 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (6) M10 hex bolts, (6) M10 flat washers, (6) M10 lock washers.
2. Repeat to install the other side step bar.

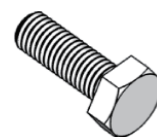
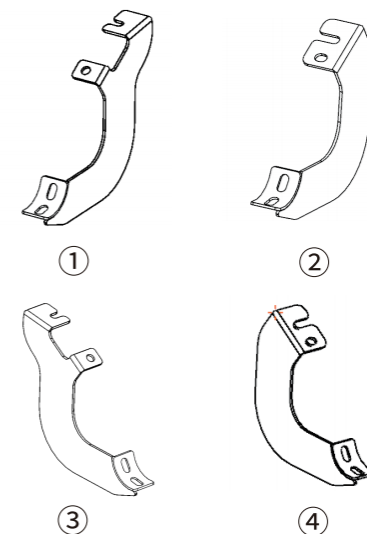


STEP 4:

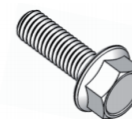
1. Tighten M8 hex bolts with 15 ft. lbs. torque.
2. Tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List

	Qty.	Description
①	×1	Front Driver Side Bracket
②	×2	Center/Rear Driver Side Bracket
③	×1	Front Passenger Side Bracket
④	×2	Center/Rear Passenger Side Bracket
⑤	×12	M10×30 Hexagon Bolt
⑥	×12	M8×25 Hexagon Flange Bolt
⑦	×12	M10×25 Flat Washer
⑧	×12	M8×25 Flat Washer
⑨	×12	M10 Lock Washer



⑤



⑥



⑦



⑧



⑨