

Tools Required

13mm, 16mm Socket
16mm Wrench
Ratchet
Torque Wrench

Before You Begin

Read instructions thoroughly before installation.

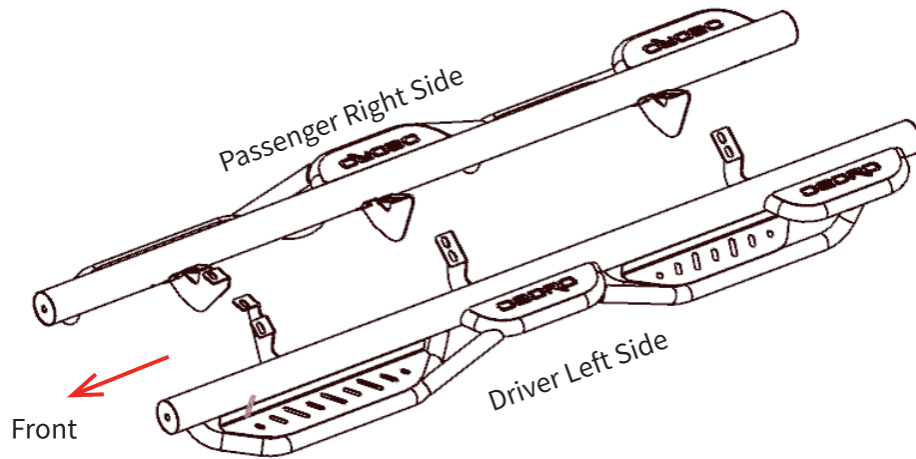
Installation sequence: Mount brackets, position step bars, then tighten all

Prep Work: Clear any paint or debris from the factory studs.

Use proper tools to ensure a correct fit and save time.

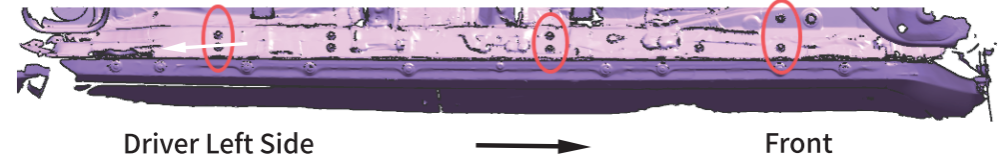
Damaged or missing parts? Please take a photo and contact us for support. Professional installation would be highly recommended.

Maintenance: Periodically check all hardware to ensure it remains secure and tight.



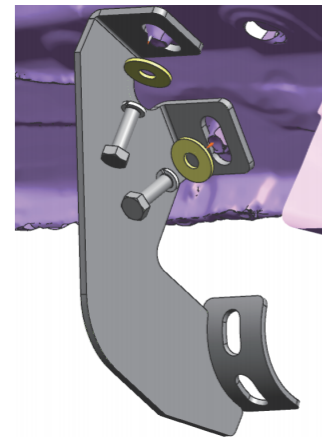
STEP 1:

1. Locate (3) mounting positions each side.
2. Remove factory plugs or hex bolts from mounting positions.
3. Clean the sealant and dirt around mounting positions.



STEP 2:

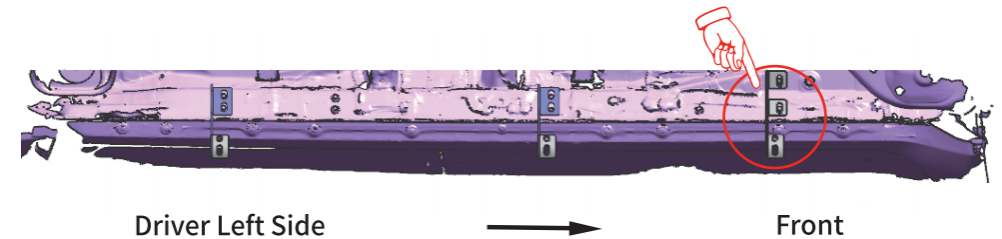
1. Secure the bracket to the side skirt panel and tighten it using (2) M8 hex bolts, (2) lock washers, and (2) M8 flat washers.
2. Repeat to install all brackets. Do not fully tighten.



Driver Left front

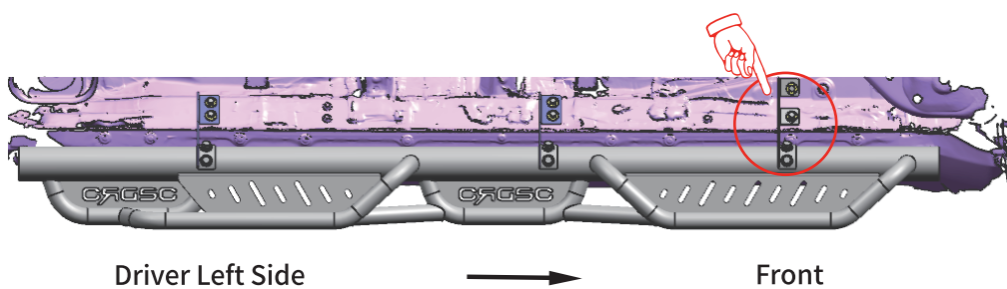
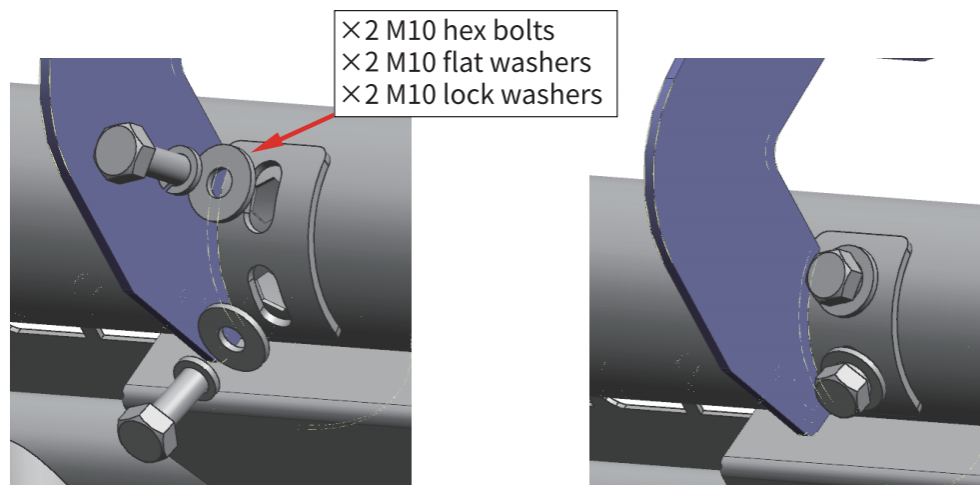


Center/Rear Driver Side



STEP 3:

1. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets using (6) M10 hex bolts, (6) M10 flat washers, (6) M10 lock washers.
2. Repeat to install the other side step bar.



STEP 4:

1. Tighten M8 hex bolts with 15 ft. lbs. torque.
2. Tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List

	Qty.	Description
①	×1	Front Driver Side Bracket
②	×2	Center/Rear Driver Side Bracket
③	×1	Front Passenger Side Bracket
④	×2	Center/Rear Passenger Side Bracket
⑤	×12	M10×30 Hexagon Bolt
⑥	×12	M8×25 Hexagon Bolt
⑦	×12	M10×25 Flat Washer
⑧	×12	M8×25 Flat Washer
⑨	×12	M10 Lock Washer
⑩	×12	M8 Lock Washer

