

BEFORE INSTALLATION

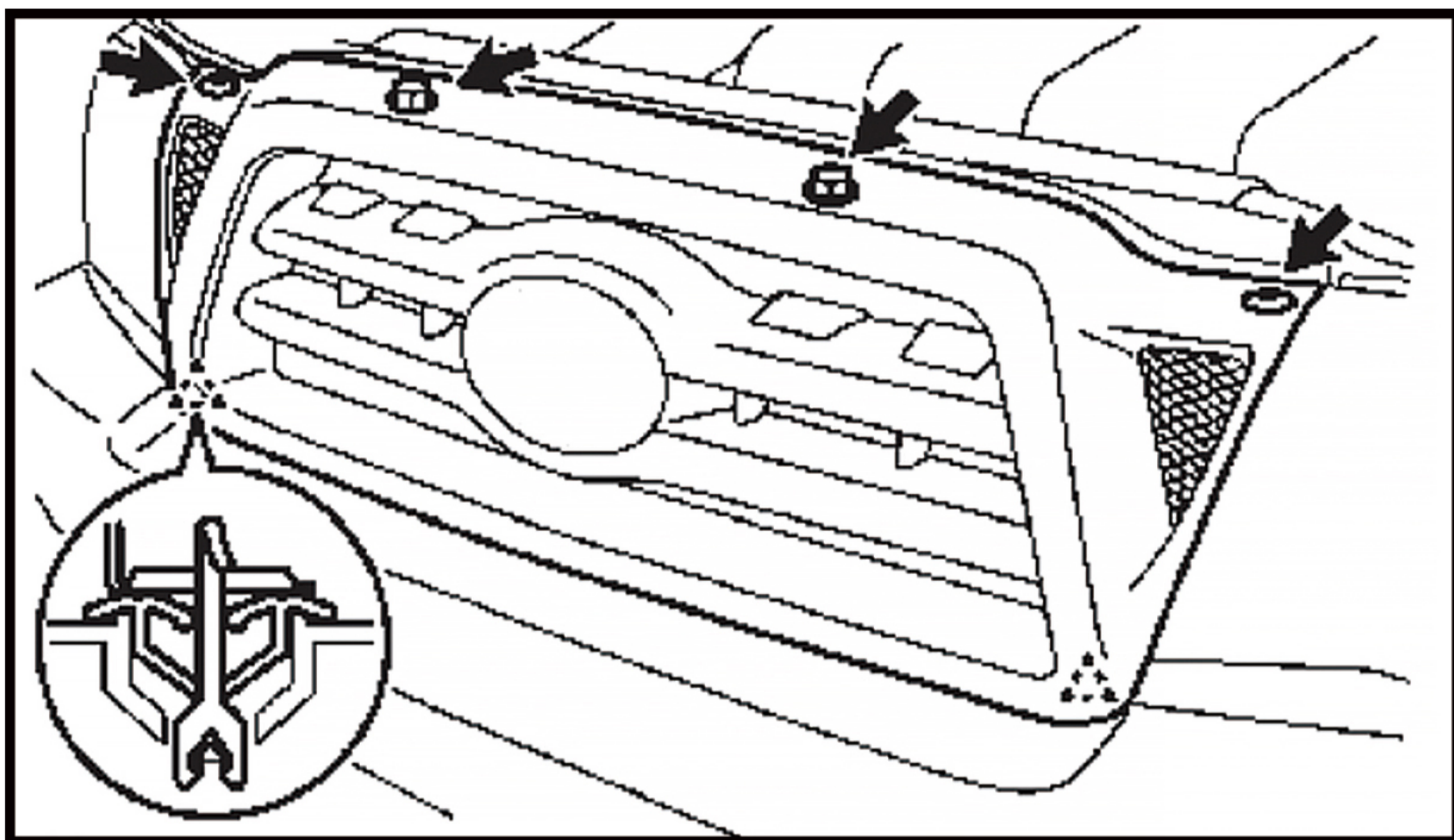
- Professional Installation would be highly recommended, please seek assistance at local automotive shop if you have any difficulties in installing.
- Safety comes first ! Do not start to work on any vehicle without protection.
- An assistant would be better assist you in the bumper disassembly work.
- Keep cautions to prevent being scratched when working on any parts from the body of the vehicle.
- Do not touch the bulbs or the wire assembly before they are cooled to avoid the burns.

PRODUCT NUMBER

OEM: 81150-04173, 81110-04173

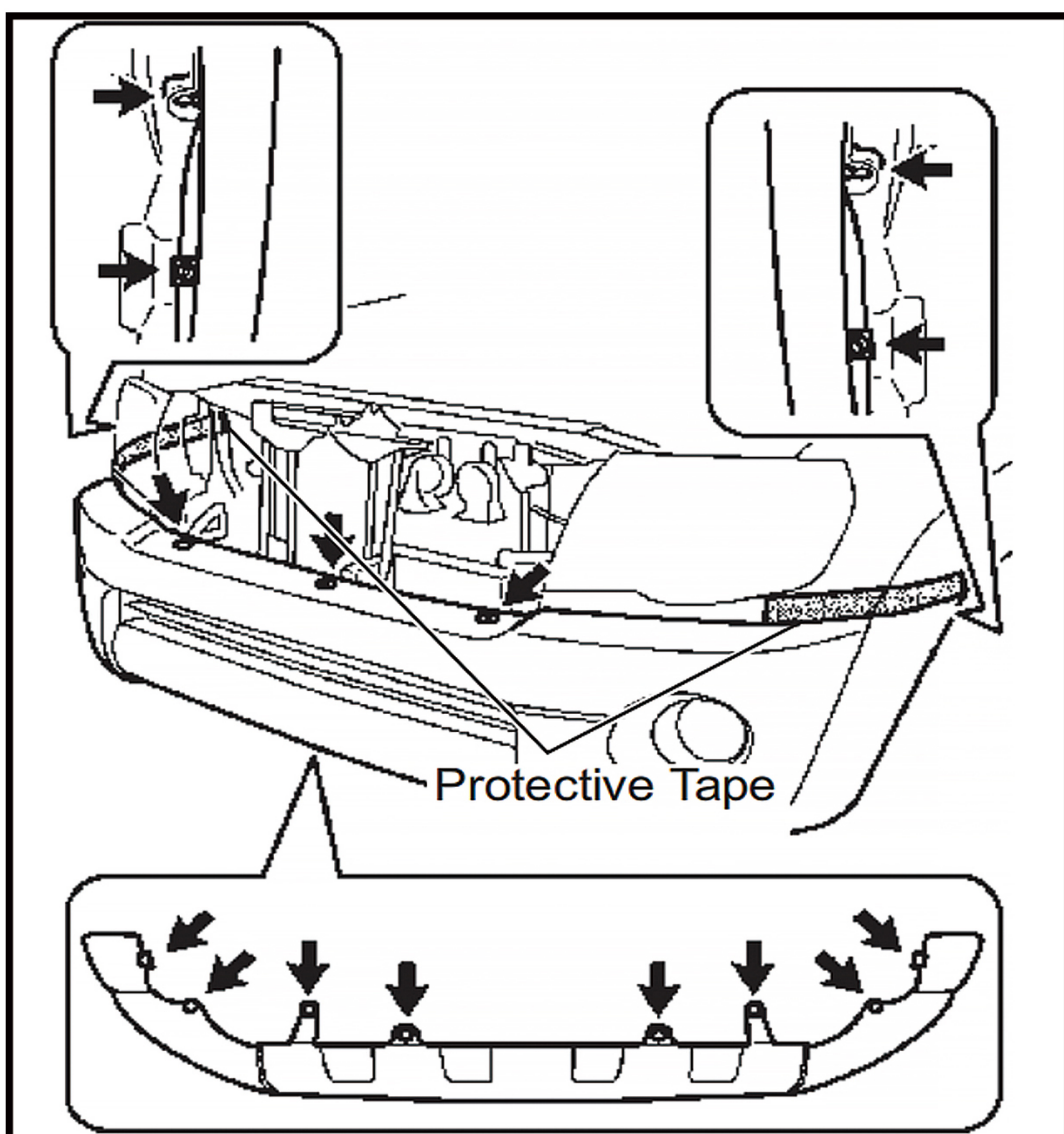


STEP 1

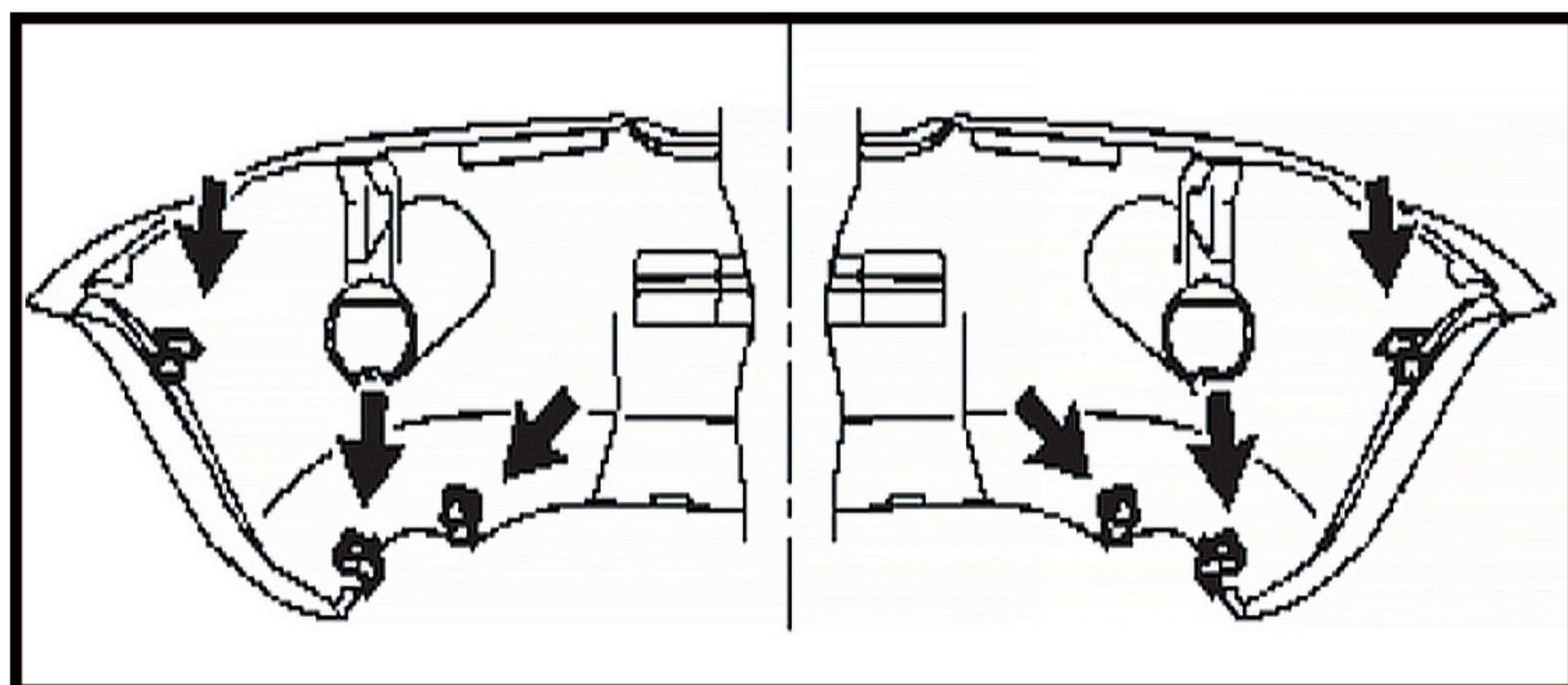


1. Open the hood.
2. Remove (2) bolts and (2) rivets on top of the radiator grille.
3. Disengage (2) clips and remove the radiator grille.

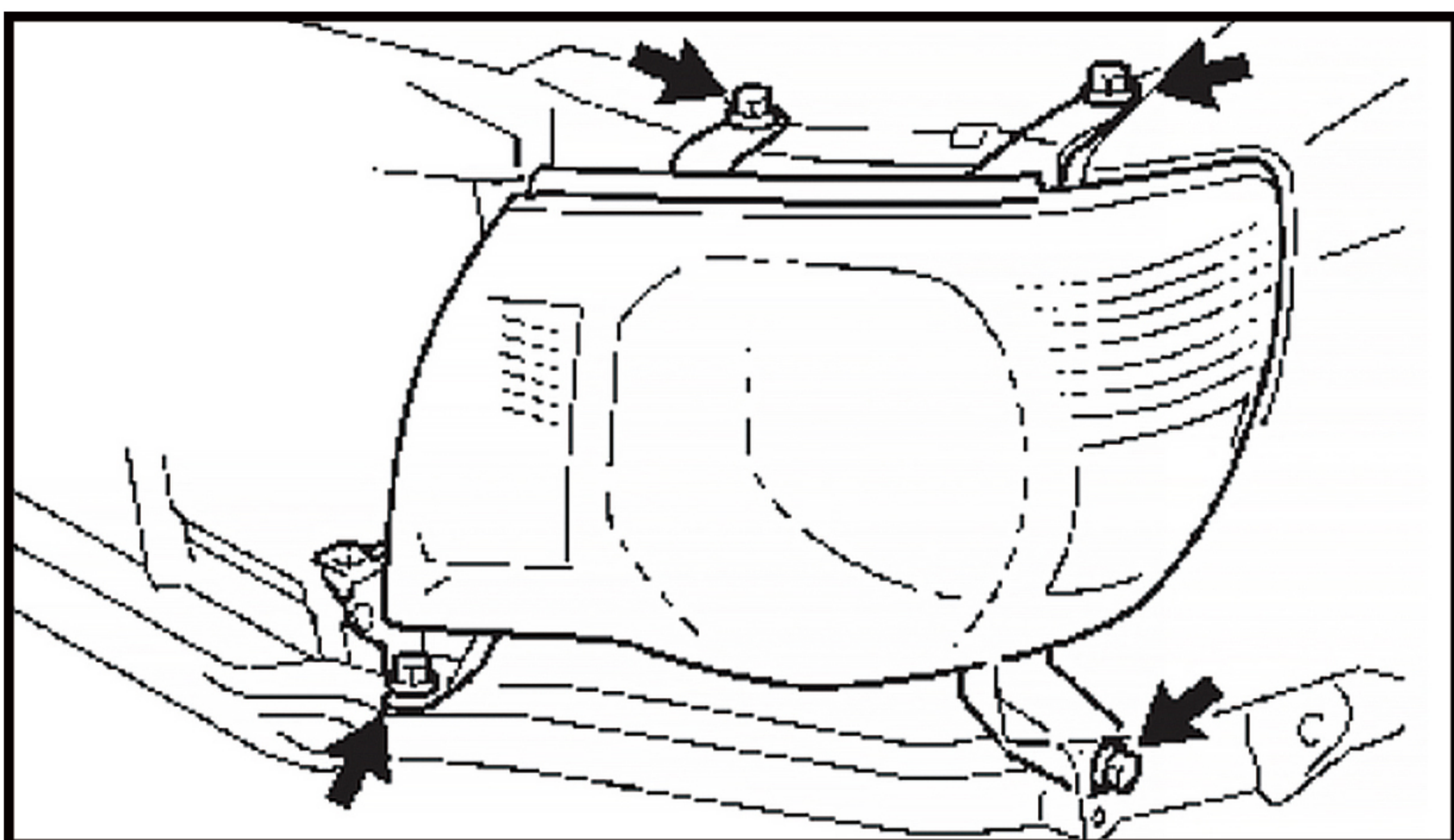
STEP 2



1. Remove (3) rivets on top of the front bumper.
2. Remove (2) bolts and (2) rivets in both side front wheel well.
3. Remove (4) bolts and (4) rivets under the front bumper cover.
4. Disengage the (6) claws by pulling the front bumper cover outside.
5. Disconnect fog lamp harness if equipped.
6. Remove the front bumper cover.



STEP 3



1. Remove (1) rivet and remove the front bumper filler under the headlamp.
2. Remove (4) bolts securing the headlamp.
3. Pull the headlamp forward, release headlamp from vehicle.

STEP 4

- 1.Disconnect headlight and signal and side mark light connector.
- 2.Twist side mark light socket counterclockwise and remove the side mark bulb.
- 3.Remove the grille mounting clip on the old headlamp



STEP 5

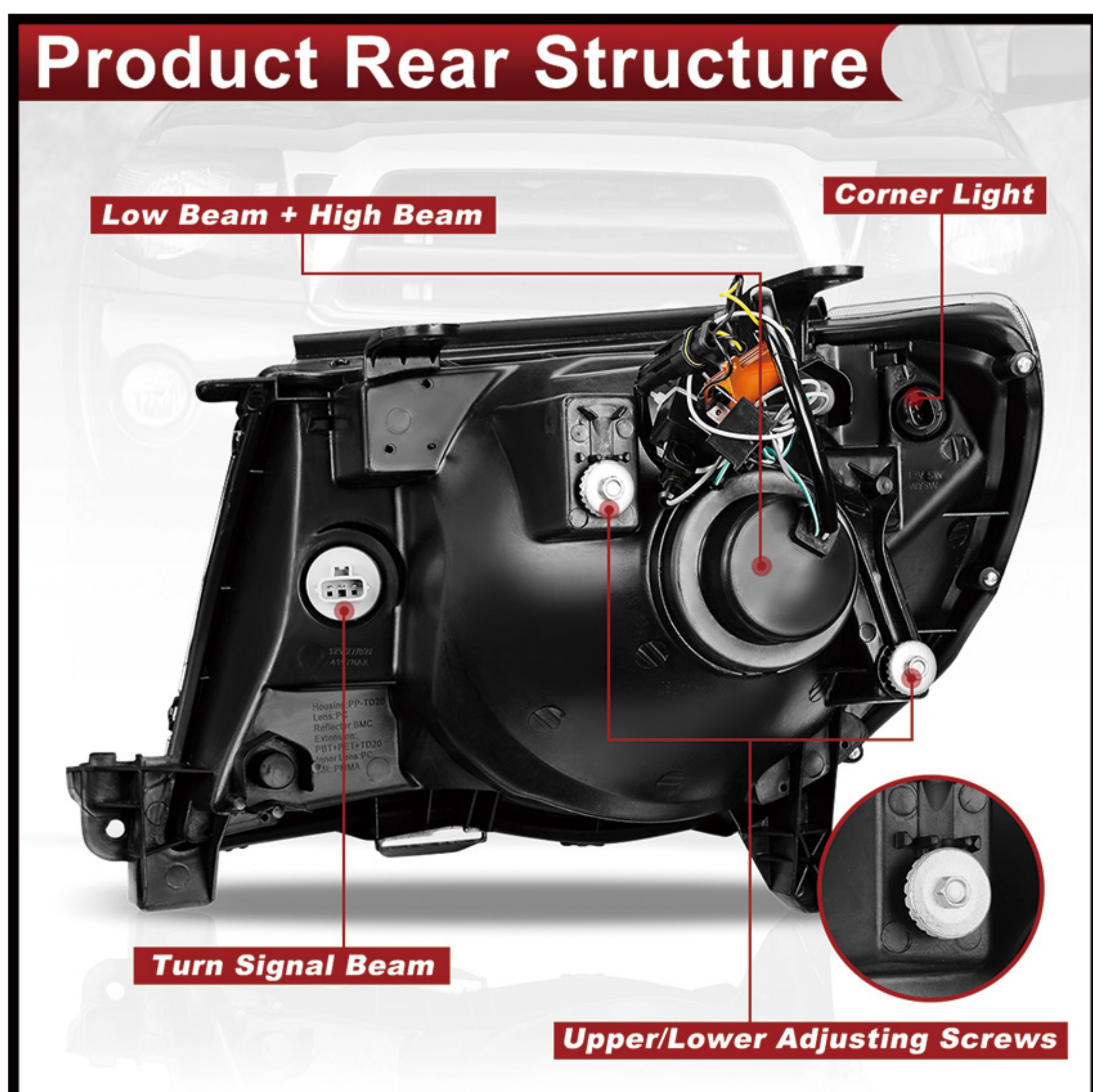
- 1.Place the new headlamp on vehicle, connect headlight and turn signal light connectors.
- 2.Install side mark light bulb to the provided socket on new headlamp and connect side mark light connector.
- 3.Turn signal resister must be secured on the metal body frame. Do NOT attach resister on plastic material.**
- 4.Install (4) bolts to secure the new headlamp on vehicle.
- 5.Install the grille mounting clip to the new headlamp.
- 6.Secure the front bumper filler with (1) rivet.

Note: If your vehicle does not equip factory DRL function, please refer the appendix to wiring the DRL.

STEP 6

- 1.Repeat step 3 to step 5 on the other side.
- 2.Wish assistance, lift and attach front bumper cover on bumper reinforcement.
- 3.Connect fog light harness if equipped.
- 4.Pop on the claws behind bumper cover.
- 5.Install (4) bolts and (7) rivets to secure the front bumper cover.
- 6.Install (2) bolts and (2) rivets to secure inner fender liner in both side front wheel well.
- 7.Engage the (2) clips and install the radiator grille.
- 8.Install (2) bolts and (2) rivets to secure the radiator grille.

DRL WIRING



The Daytime running light is an optional equipment. If your Tacoma does not equip factory DRL function, then you need self-wiring refer following steps.

Wire the DRL brown wire with the green wire of side mark light. The DRL light strip will light up with the side mark light.