

Tools Required

13mm, 16mm Socket

16mm Wrench

Ratchet

Torque Wrench

Before You Begin

Read instructions thoroughly before installation.

Installation sequence: Mount brackets, position step bars, then tighten all

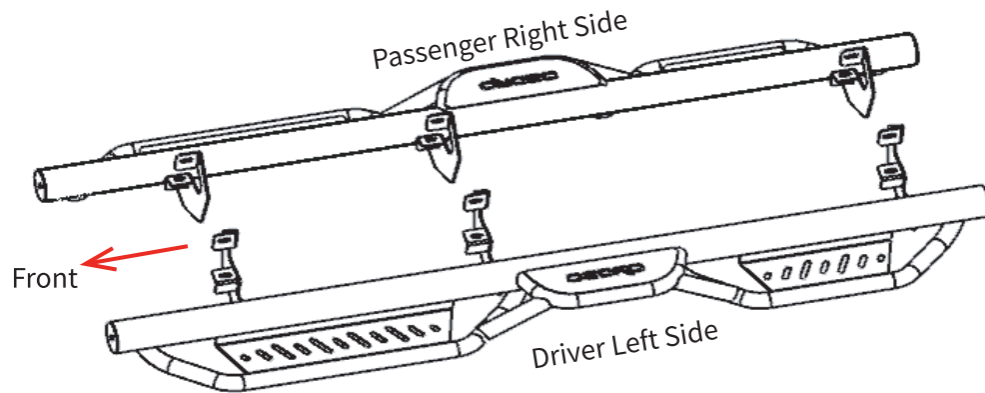
Prep Work: Clear any paint or debris from the factory studs.

Use proper tools to ensure a correct fit and save time.

Damaged or missing parts? Please take a photo and contact us for support.

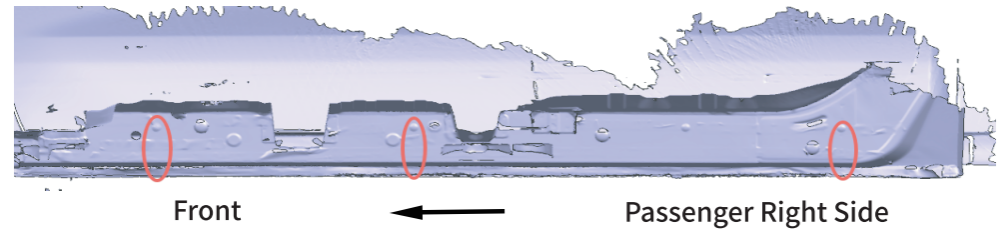
Professional installation would be highly recommended.

Maintenance: Periodically check all hardware to ensure it remains secure and tight.



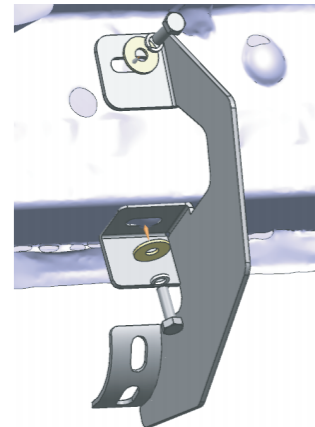
STEP 1:

1. Locate (3) mounting positions each side.
2. Remove factory plugs or hex bolts from mounting positions.
3. Clean the sealant and dirt around mounting positions.

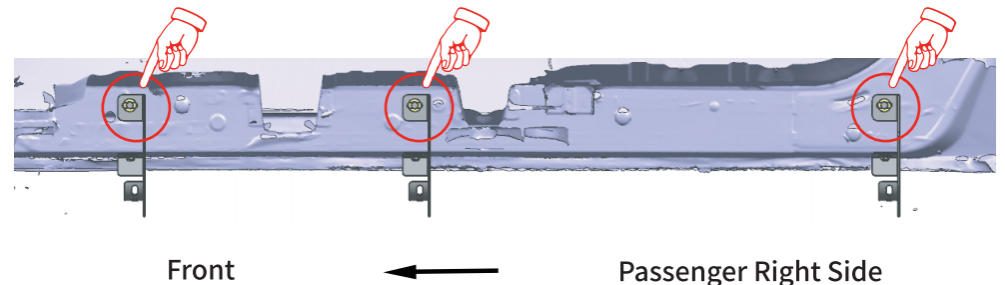
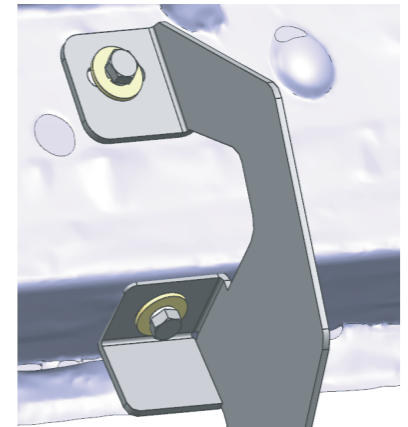


STEP 2:

1. Attach the bracket to the swing arm panel using (2) M8 hex bolts, (2) M8 lock washers, and (2) M8 flat washers.
2. Repeat to install all brackets. Do not fully tighten.

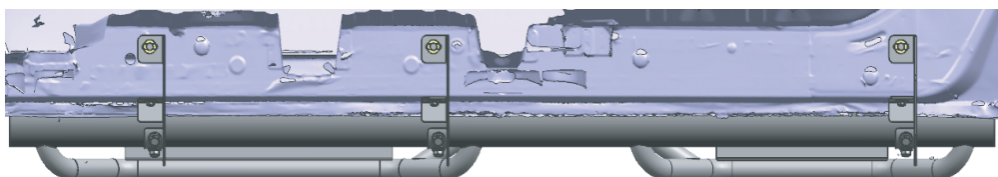
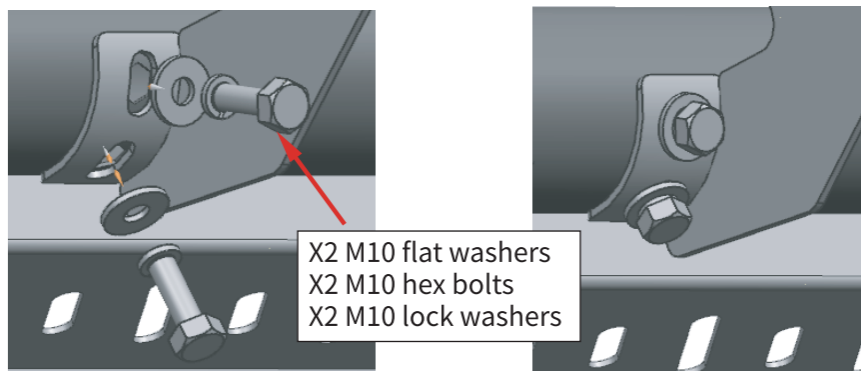


Front Passenger Side



STEP 3:

1. With assistance, install the pedal bracket onto the swing arm panel. Secure the pedal bracket to the bracket using (6) M10 hexbolts, (6) M10 flat washers, and (6) M10 lock washers.
2. Repeat the above steps to install the pedal on the other side.



Front



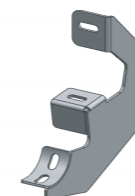
Passenger Right Side

STEP 4:

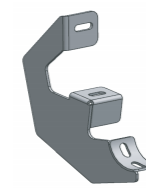
1. Tighten M8 hex bolts with 15 ft. lbs. torque.
2. Tighten M10 hex bolts and nuts with 31 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.

Part List

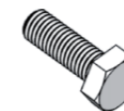
	Qty.	Description
①	×3	Bracket on the driver's left side
②	×3	Passenger-side bracket
③	×12	M8X25 Hexagon Bolt
④	×12	M8X24 Flat Washer
⑤	×12	M8 Lock Washer
⑥	×12	M10X30 Hexagon Bolt
⑦	×12	M10X25 Flat Washer
⑧	×12	M10 Lock Washer



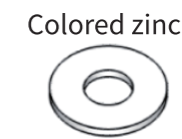
①



②



③

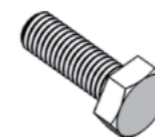


④

Colored zinc



⑤



⑥



⑦



⑧